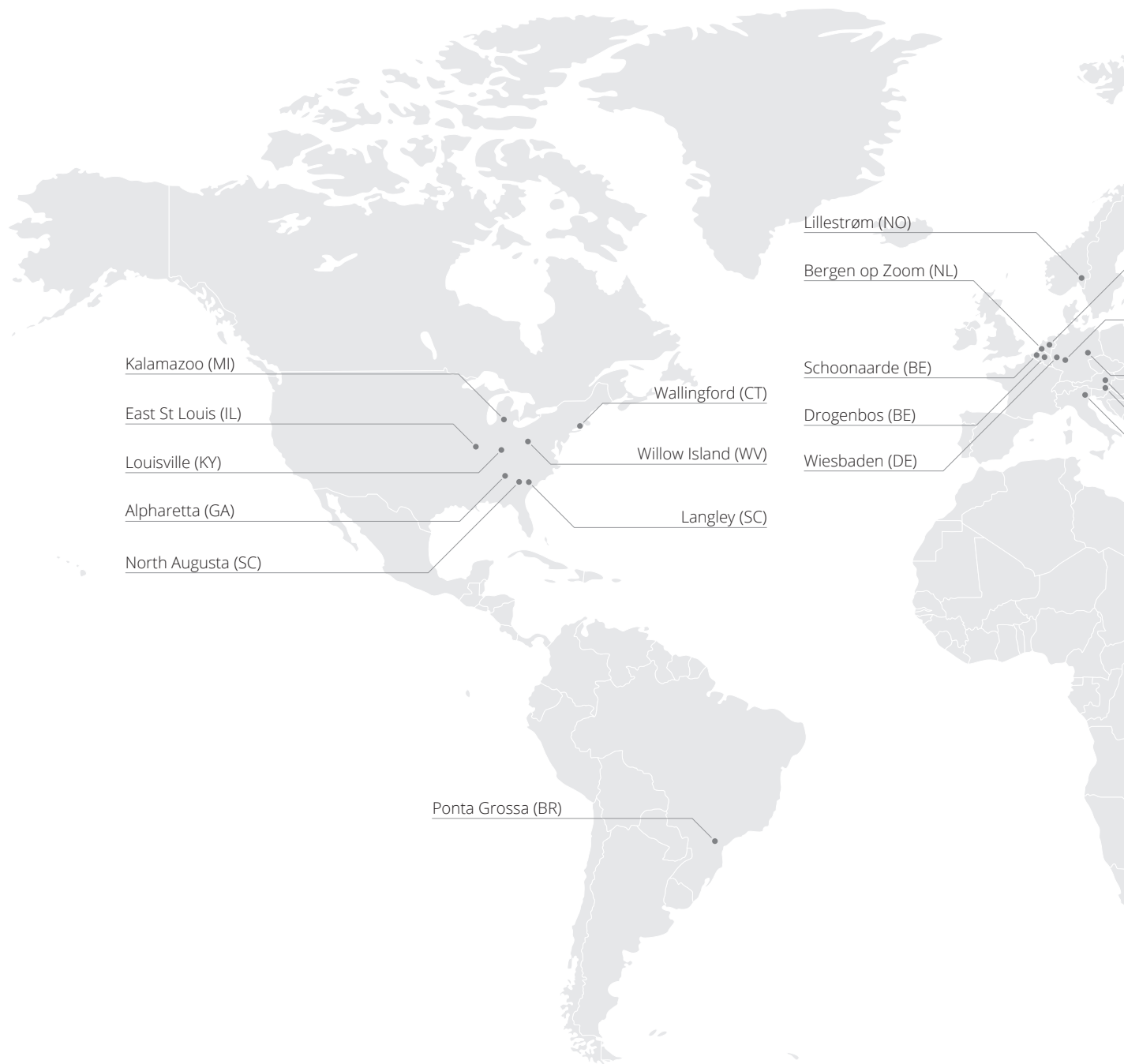


LIQUID RESINS & ADDITIVES

North America





Facts & Figures

- Global company with over €2.3 billion in sales
- Broad technology portfolio: liquid coating resins, energy curable resins, powder coating resins, crosslinkers and additives, composites and construction materials
- Over 4000 employees
- Customers in more than 100 countries
- 33 manufacturing facilities
- 23 research and technology centers
- 5 joint ventures
- Extensive range of solutions for key coating segments: automotive, industrial, packaging coating and inks, protective, industrial plastics and specialty architectural



With manufacturing, R&D and technical facilities located throughout Europe, North America, Asia Pacific and Latin America, allnex offers global and reliable supply of resins and additives combined with local, responsive customer support.

Solventborne

Resin type	Trade names	Resin sub type	Page
Isocyanate-Free Two-Component System	ACURE®	Michael Addition Chemistry	8
Acrylic resins	G-CURE® MACRYNAL® SETALUX® VIACRYL®	Acrylic Polyols - Conventional Solids	10
		Acrylic Polyols - Fast Cure	12
		Acrylic Polyols - High Solids	12
		Acrylic Polyols - in Exempt Solvents	12
		Thermoplastic Acrylics	14
		Thermosetting Acrylics	14
Non-Isocyanate Two-Component Resins – Acrylic and Polyester	SETAL® SETALUX® VIACRYL®	Acrylics - Two-component Isocyanate-free	14
		Polyesters - Two-component Isocyanate-free	14
Rheological control resins	SETAL® SETALUX®	Rheological Control Resins	16
		SCA - Modified Acrylics	16
		SCA - Modified Polyesters	16
Alkyd resins	SETAL® SETYRENE®	Short Oil Alkyds	16
		Medium Oil Alkyds	18
		Long Oil Alkyds	18
		Oil Modified Urethanes	18
		Modified Alkyds	18
		Alkyds - Copolymers	18
Polyester resins	DUROFTAL® SETAL®	Polyester Polyols	20
		Polyesters - Thermosetting / Baking	20
Unsaturated polyester resin	ROSKYDAL®	Standard Unsaturated Polyester Resins	20
Epoxy resins and hardeners	BECKOPOX™ DUROXYN® SETAL®	Epoxy Ester Resins	20
		Epoxy Resins	22
		Amine Hardener	22
Carbamate resin	RESAMIN®	Carbamate Resin	22
Natural oil polyols and Bisoxazolidine resins	SETATHANE® SETA®	Natural Oil Polyols	22
		Polyol Emulsions	22
		Urethane Bisoxazolidine Resin	22

Waterborne

Resin type	Trade names	Resin sub type	Page
Waterborne acrylic resins	MACRYNAL® SETAQUA® UCECRYL® VIACRYL®	Acrylic Polyol Dispersions	26
		Acrylic Emulsions - Self Cross-linking	26
		Acrylic Emulsions - Physically Drying	28
		Acrylic Emulsions	28
		Acrylic Emulsions - Amino Cross-linking	28
Waterborne alkyd and polyester resins	RESYDROL® SETAQUA®	Waterborne Alkyds - Air drying	30
		Waterborne Alkyds - Baking	30
		Waterborne Polyesters - Baking	30
Water reducible alkyd polyesters	DUROFTAL® SETAL® RESYDROL® SETAQUA®	Water Reducible Alkyds - Air Drying	32
		Water Reducible Alkyds - Baking	32
		Water Reducible Epoxy Esters	32
		Water Reducible Polyesters	32
Waterborne epoxy resins and hardeners	BECKOCURE® BECKOPOX™ DUROXYN® RESYDROL®	Amine Hardeners for Epoxy Resins and Dispersions	34
		Epoxy Resins - One-component	34
		Epoxy Resins and Dispersions	34
		Epoxy Esters	34
Waterborne polyurethane dispersions	DAOTAN®	Waterborne Polyurethane Dispersions	36

Additives

Resin type	Trade names	Resin sub type	Page
Additives	ADDITOL® CYCAT® G-CURE® MODAFLOW® MULTIFLOW® SETALUX®	Anti Floating	38
		Pigment Wetting	38
		Pigment Wetting and Anti Settling	38
		Dispersing Additives	38
		Grinding Resins	38
		Flow and Leveling Additives (Silicone-Free)	40
		Flow and Leveling Additives (Hybrid)	40
		Substrate Wetting and Anti-Crater Additives	40
		Silicone Leveling Additives	40
		Defoamer (Silicone-Free)	40
		Defoamer (Silicone-Containing)	42
		Air Release Additives (Silicone-Free)	42
		Catalysts	42
		Driers - Cobalt-Free	42
		Additional Oxidative Mixed Metal Driers	42
Rheological Control Resins	ADDITOL® SETAL® SETALUX®	Rheological Control Resins and Additives for Automotive Coatings	44
		Rheological Control Resins	44
		SCA – Modified Acrylics	44
		SCA – Modified Polyesters	44
Rheological Additives	ADDITOL®	Rheological Additives – Paint Thickeners	44
Sustainability		Sustainability Program	46

Abbreviations

A100	Aromatic 100	Met	Methanol
A150	Aromatic 150	MFFT	Minimal Film Forming Temperature
AEW	Amine Equivalent Weight	MIBK	Methyl Iso-butyl Ketone
AHC	Aliphatic hydrocarbons	MIR	Maximum Incremental Reactivity
AMP 90	2-Amino-2-methyl-1-propanol, 90% in water	MP	Methoxy propanol
APEO	Alkyl phenol ethoxylate	MPA	Methoxy propyl acetate
AV	Acid Value	MPK	Methyl Propyl Ketone
BADGE	Bisphenol A diglycidylether	MPP	Methoxypropoxy propanol
BDG	Butyl diglycol	MS	Mineral Spirits
BG	Butyl glycol	N/A	Not Applicable
BP	Butoxy propanol	nBut	n-Butanol
BuAc	Butyl acetate	NH3	Ammonia
BuPr	n-Butyl Propionate	NMP	N-Methyl pyrrolidone
CED	Cathodic electrodeposition	NPE	Nonyl phenol ethoxylate
DCO	Dehydrated castor oil	NV	Non-Volatile
DMC	Dimethyl Carbonate	PCBTF	Parachlorobenzotrifluoride
DMEA	Dimethyl ethanol amine	PE	Propoxy ethanol
DOI	Depth of Image	PGME	Propylene Glycol Methyl Ether
DPM	Dowanol DPM ¹⁾	PGMEA	Propylene glycol methyl ether acetate
EB	Butyl Cellosolve	PMA	Methoxy Propyl Acetate
EEW	Epoxy Equivalent Weight	PUR	Polyurethane Resin
EP	Ethoxy propanol	PVC	Polyvinyl chloride
Eth	Ethanol	SB	Solventborne
EtAc	Ethyl Acetate	SCA	Sag Control Agent
HEW	Hydroxy Equivalent Weight	SN	Solvent Naphtha
HFBA	High Flash Blend A (Solvent 90)	Sty	Styrene
i-But	Isobutanol	TEA	Triethyl amine
i-Pro	Isopropanol	Tol	Toluene
KU	Krebs Units	TPG	Tripropylene glycol
MAK	Methyl Amyl Ketone	VMP	VMP Naptha
MB	Methoxy butanol	WA	Demineralized water
MeAc	Methyl Acetate	WB	Waterborne
		Xyl	Xylene

1) Dowanol is a registered trade mark of The Dow Chemical Company

GENERAL NOTES

Listed values are indicative averages. See datasheets for actual specifications and measuring methods.

An * behind the product name indicates other delivery form(s) available.

Equivalent Weights are given in gram/equivalent, calculated on delivery form.

The thix index for rheology control resins is defined as the ratio between low shear viscosity and high shear viscosity.

All following trade names are registered and owned by allnex.

Trade name	Product sub type
ACURE®	Isocyanate-free durable topcoat
ADDITOL®	Additives for dispersing, leveling, defoaming and drying
BECKOCOAT®	Moisture curing resins
BECKOCURE®	Amine hardeners for epoxy resins and dispersions
BECKOPOX™	Waterborne and Solventborne epoxy resins and hardeners
CYCAT®	Acid based catalysts for heat cure coatings
DAOTAN®	Waterborne polyurethane dispersions
DUROFTAL®	Solventborne hydroxylated polyesters
DUROXYN™	Waterborne and Solventborne epoxy ester resins
G-CURE®	Solventborne acrylic polyols
MACRYNAL®	Waterborne and Solventborne acrylic polyols
MODAFLOW®	Additives for flow and leveling
MULTIFLOW®	Additive for flow and leveling
RESAMIN®	Solventborne plasticizing resin
RESYDROL®	Waterborne modified alkyd resins
ROSKYDAL®	Unsaturated polyesters
SETA®	Bisoxazolidine resin
SETAL®	Solventborne alkyd and polyester resins
SETALUX®	Solventborne acrylic resins
SETAQUA®	Waterborne acrylic and alkyd resins
SETATHANE®	Hydrophobic polyols
SETYRENE®	Acrylic modified short oil alkyd
UCECRYL®	Waterborne acrylic emulsions
VIACRYL®	Waterborne and Solventborne acrylic resins

Resin name	EW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value as supplied (mg KOH/g)	Color (max value)	Density (kg/dm ³)
ACURE® 500	1078	29.5	WA, Eth/n-Propyl Alcohol/di-ethyl carbonate	N/A	N/A	100 max APHA	0.95
ACURE 540	1244	28.9	n-Propyl alcohol, di-ethyl carbonate, WA	<5m Pa, S	N/A	6 max Gardner	0.9
ACURE 510-100	180	84-86	BuAc	4,000 - 10,000	0.7 max	200 max APHA	1.11
ACURE 510-170	179	84-86	BuAc	5,000 - 10,000	0.7 max	200 max APHA	1.10
ACURE 510-176	99	100	N/A	6,000 - 14,000	0.8 max	200 max APHA	1.18
ACURE 510-200	145	82-88	BuAc	1,200 - 7,000	0.7 max	250 max APHA	1.09
ACURE 510-270	145	82-88	BuAc	1,200 - 7,000	0.7 max	250 max APHA	1.09
ACURE 510-302	154	100	N/A	4,500 - 10,000	0.8 max	5 max Gardner	1.14
ACURE 510-305	175	100	N/A	5,000 - 15,000	1 max	300 max APHA	1.14
ACURE 510-372	154	100	N/A	2,000 - 14,000	0.8 max	5 max Gardner	1.14
ACURE 510-375	175	100	N/A	8,000 - 13,000	0.8 max	300 max APHA	1.10
ACURE 510-400	65	100	N/A	80 - 200	1 max	5 max Gardner	1.17
ACURE 550-100	99	100	N/A	80 - 1,200	0.1 max	50 max APHA	1.10
ACURE 550-105	116	100	N/A	5,000 - 7,000	0.1 max	100 max APHA	1.01
ACURE 550-200	780	61.5	BuAc	400 - 1,000	0.1 max	150 max APHA	1.02
ACURE 550-405	116	100	N/A	@60°C 3,000 - 5,000	0.1 max	100 max APHA	1.16



Description	Technology
ACURE catalyst	Strong base catalyst for Michael Addition reactions
Reduced water ACURE catalyst	Enables the use of aminosilanes in a 2K configuration
Donor: Malonate Functional Polyester	Fast drying topcoats with good hardness, chemical resistance, and exterior durability
Donor: 1.5% Succinimide on resin NV in 510-100	Kinetic additive (succinimide) provides longer pot-life and working time
Donor: Low EQW with early hardness	Improved drying performance with excellent outdoor durability and outstanding chemical resistance
Donor: Malonated Polyester for Improved Adhesion	Robust adhesion on epoxy primers, excellent hardness development coupled with excellent appearance, high cross link densities and outstanding chemical resistance
Donor: 1.4% Succinimide on resin NV in 510-200	Kinetic additive (succinimide) provides longer pot-life and working time
Donor: Malonated Polyester Donor with Improved Hardness	Outstanding appearance with increased hardness and outstanding exterior durability
Donor: Malonated Polyester Donor Resin	High Flow, outstanding appearance with long working times with good exterior durability and chemical resistance
Donor: 1.5 % Succinimide on resin NV in 510-302	Kinetic additive (succinimide) provides longer pot-life and working time
Donor: 1.5 % Succinimide on resin NV in 510-305	Kinetic additive (succinimide) provides longer pot-life and working time
Donor: Aceto-acetate Functional Resin	Modifier for increased cross-link density, hardness, and improved addition
Acceptor: ACURE Certified TMPTA	Primary Acure acceptor for lowest viscosity
Acceptor: ACURE Certified diTMPTA	Primary Acure acceptor for low viscosity and improved hardness
Acceptor: Polymeric Acrylic Acrylate	To substitute monomeric acrylates
Acceptor: Aliphatic Urethane Acrylate	Improves adhesion to epoxy primers



Solventborne acrylic resins

Resin name	HEW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)
Acrylic Polyols - Conventional Solids						
G-CURE® 17-0105	570	70	PMA	10,000 - 14,000 cP	N/A	100 APHA
G-CURE 17-0108	535	70	MAK	3,500 - 5,500 cP	N/A	100 APHA
G-CURE 17-0806	625	61	BuAc	2,000 - 4,000 cP	N/A	60 APHA
G-CURE 17-0866	635	60	34% PMA, 66% Xyl	3,500 - 5,000 cP	N/A	100 APHA
G-CURE 17-0867	635	60	55% PMA, 25% ethyl benzene, 20% solvent	3,500 - 5,000 cP	N/A	100 APHA
G-CURE 17-0868	795	60	55% PMA, 25% ethyl benzene, 20% solvent	4,500 - 6,500 cP	N/A	100 APHA
G-CURE 17-0869	1085	50	55% PMA, 25% ethyl benzene, 20% HFBA	3,000 - 6,000 cP	N/A	100 APHA
G-CURE 17-0870	822	50	50% BuAc, 50% Xyl	3,000 - 5,000 cP	N/A	100 APHA
G-CURE 17-1444	400	70	MAK	Z1 - Z3	18	150 APHA
MACRYNAL® SM 510n/60LG	375	60	40% Xyl, 25% BuAc, 25% SN, 10% ethyl benzene	3,000 cP	4.5	25 Hazen
SETALUX® 17-1015	600	60	Xyl	Y - Z2	10	2 Gardner
SETALUX 17-1190	380	60	50% PMA, 50% Xyl	Y - Z1	10	50 APHA
SETALUX 17-1196	600	60	A100	W - Y	8	2 Gardner
SETALUX 17-1198	400	70	BuAc	8,000 - 14,000 cP	13	50 APHA
SETALUX 17-1215	380	67	BuAc	Z - Z2	10	50 APHA
SETALUX 17-1447	400	70	50% BuAc, 50% Xyl	Z3 - Z5	13	30 APHA
SETALUX 17-1465	370	65	BuAc	1,900 - 2,900 cP	9	100 APHA
SETALUX 17-1608	600	60	Xyl	Z2 - Z4	12	100 APHA
SETALUX 17-1745	850	50	BuAc	Z2 - Z4	8	100 APHA
SETALUX 17-1746	800	65	BuAc	Z2 - Z4	2	75 APHA
SETALUX DA 160 SN	640	60	A100	2,300 - 3,300 cP	10	50 APHA
SETALUX DA 365 BA/X	380	65	75% BuAc, 25% Xyl	2,500 - 3,500 cP	15	100 APHA
SETALUX DA 450 BA	850	50	BuAc	3,000 - 5,000 cP	12	50 APHA
SETALUX DA 450 BA/X	850	50	50% BuAc, 50% Xyl	4,400 - 4,600 cP	12	50 APHA
SETALUX DA 870 BA	400	70	BuAc	2,800 - 4,200 cP	7.5	≤50 APHA
SETALUX DA XP 2588	540	70	BuAc	1,500 - 3,500 cP	12	50 APHA
SETALUX XCS 1518 BA-45	2,100	45	BuAc	3,000 - 10,000 cP	9	Opaque

Density (kg/dm ³)		Technical features
	1.09	High build. High volume solids. Good applications in VR, construction equipment, general metal. Good wet adhesion and recoat window. Heavy Duty.
	1.03	High build. High volume solids.
	1.02	Durable and flexible. Good chemical resistance and color retention.
	1.03	Durable and flexible. Good chemical resistance and color retention.
	1.02	Outstanding durability, chemical resistance. Suitable for metal, wood, and plastic substrates.
	1.02	Excellent chemical resistance and color retention, durability, flexibility, and toughness. Can be blended as a flexibilizer.
	1.01	Fast dry w/ good pot life. Low Isocyanate demand.
	1.01	Fast dry w/ good pot life. Low Isocyanate demand.
	1.02	Tough. Good chemical and abrasion resistance. Good DOI. High quality topcoats for general metal, construction equipment.
	1.01	At ambient temperature drying or forced drying two-component systems with high gloss, excellent mechanical properties, superior outdoor durability and chemical resistance, in particular for automotive refinish topcoats and clearcoats. See also 17-1190.
	1.02	Fast dry. Good chemical resistance.
	1.04	Hard and durable. Good gloss and DOI. Similar to MACRYNAL SM 510n/60LG but different solvent blend.
	0.99	Exterior durability. Flexible with good adhesion to plastic.
	1.05	Good build and gloss. Good adhesion to metallic basecoats.
	1.04	High end hardness. Good exterior durability.
	1.04	For premium quality clearcoats and wet-on-wet systems. Excellent application properties, excellent DOI and outdoor durability.
	1.03	Tough and flexible. Good gloss. Good solvent and gasoline resistance.
	1.02	Fast dry. Tough. Good chemical resistance. Good outdoor durability, versatile workhorse resin for various markets.
	1.01	Fast dry w/ long pot life. Good mar resistance. Excellent adhesion to plastics, compatible with CAB.
	1.03	Good pigment wetting grinding resin. Good gloss and color retention, good adhesion to plastics.
	0.99	Good weathering resistance. Good flow and leveling.
	1.04	Tough and flexible. Good UV resistance. Good solvent and gasoline resistance.
	1.01	Fast dry. Good durability, gloss and chemical resistance.
	1.01	Fast dry. Good durability, gloss and chemical resistance.
	1.03	In combination with aliphatic polyisocyanates to formulate two-component polyurethane coatings with good light stability, chalking resistance and gloss retention, particularly suitable for automotive coatings.
	1.03	Tough and flexible. Good solvent and gasoline resistance.
	0.97	An acrylic resin for PP substrate and is free of aromatic solvent. This resin can be utilized in primer or metallic monocoat (1K and 2K). Very good adhesion on PP even without treatment, good water resistance, good storage stability at low temperature.

Solventborne acrylic resins

Resin name	HEW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)
Acrylic Polyols - Fast Cure						
G-CURE® 27-0192	400	80	BuAc	3,000 - 7,000 cP	N/A	200 APHA
SETALUX® 17-2400	550	63	BuPr/Xyl	Z2 - Z4	9.5	50 APHA
SETALUX 17-2450	460	65	BuPr	Z3 - Z5	9.5	50 APHA
SETALUX 17-2460	600	60	BuAc	Z - Z2	20	100 APHA
SETALUX 27-1328	230	90	BuAc	Z3 - Z5	5	250 APHA
SETALUX 27-1590	400	80	MAK	Z1 - Z3	4	100 APHA
SETALUX 27-1592	400	80	BuAc	Z1 - Z3	6	100 APHA
SETALUX 57-2500	400	60	67% PCBTF, 33% Acetone	Z1 - Z3	18	50 APHA
Acrylic Polyols - High Solids						
G-CURE 27-0114	800	80	MAK	3,000 - 6,000 cP	N/A	200 APHA
MACRYNAL® SM 2810/75BAC	400	75	BuAc	5,200 cP	11	100 Hazen
SETALUX 27-1026	480	80	MAK	Z2+ - Z4+	6	2 Gardner
SETALUX 27-1316	800	80	BuAc	Z3 - Z5	6	200 APHA
SETALUX 27-1550	400	80	MAK	Z1 - Z3	4	100 APHA
SETALUX 27-1551	400	80	BuAc	Z - Z2	4	100 APHA
SETALUX 27-1590	400	80	MAK	Z1 - Z3	4	100 APHA
SETALUX 27-1597	400	80	MAK	Z4 - Z6	8	50 APHA
SETALUX 27-2677	320	90	n-BuProp/n-BuAc	Z6 - Z8	4	100 APHA
SETALUX DA 575 X	460	75	Xyl	3,000 - 4,000 cP	9	100 APHA
Acrylic Polyols - in Exempt Solvents						
G-CURE 57-1316	800	80	tBAC	Z3 - Z5	N/A	100 APHA
MACRYNAL SM 515/70BAC	375	70	BuAc	4,800 cP	5.2	80 Hazen
MACRYNAL SM 516/70BAC	375	70	BuAc	9,000 cP	5.2	70 Hazen
SETALUX 17-1488	400	45	PCBTF	Z2 - Z4	8	125 APHA
SETALUX 17-1610	600	50	PCBTF	Z3 - Z5	12	2 Gardner
SETALUX 17-2319	600	60	50% BuAc, 50% PCBTF	Y - Z1	10	2 Gardner
SETALUX 57-1460	400	68	67% PCBTF, 33% MeAc	Z - Z2	14	50 APHA
SETALUX 57-1461	400	68	67% PCBTF, 33% Acetone	Z - Z3	14	51 APHA
SETALUX 57-1608	600	55	tBuAc	W - Z	10	2 Gardner
SETALUX 57-1746	800	58	55% PCBTF, methyl acetate	Z3 - Z5	2	150 APHA
SETALUX 57-2500	400	60	67% PCBTF, 33% Acetone	Z1 - Z3	18	50 APHA

Density (kg/dm ³)	Technical features
1.03	Fast-set w/ long pot life. Good gloss and color retention.
1.01	Fast cure, longer pot-life, excellent early hardness, very good crosslinking development, very good flow-leveling balance and melt-in characteristics, excellent clarity, gloss and distinctness of image.
1.02	Fast cure, longer pot-life, excellent early hardness, excellent crosslinking development, very good flow-leveling balance and melt-in characteristics, excellent clarity, gloss and distinctness of image.
1.02	Very fast curing with balanced pot-life, excellent chemical resistance and color retention, highly weatherable, durable and flexible.
1.03	Ultra high solid topcoats, excellent chemical resistance, <250 g/L topcoats, fast cure.
1.03	Low VOC. Fast dry w/ good pot life. Good gloss and exterior durability.
1.05	Robust acrylic polyol with balanced drytime and pot-life over wide range of temperatures, low VOC formulation, good durability and early water resistance.
1.11	Ultra fast cure VR clearcoat, ready to buff in 40 minutes. Excellent outdoor durability.
1.02	Low VOC. Economical with good performance for industrial applications.
1.04	Excellent pigment wetting, chemical resistance, mechanical properties and outdoor stability. For applications including car refinish, ACE as well as high quality industrial coatings.
1.04	Low VOC. Excellent flow, gloss retention and DOI. Good durability.
1.04	Low VOC. One coat finish. Good gloss and DOI. Good durability, low isocyanate demand.
1.03	Low VOC. Early water resistance. Good flow and leveling.
1.04	Low VOC. Early water resistance. Good flexibility and DOI.
1.03	Low VOC. Fast dry w/ good pot life. Good gloss and exterior durability.
1.05	Low VOC. One coat metallic finishes. Excellent durability. High gloss.
1.11	Pigment grinding resin for vehicle refinish and industrial applications. Blending resin to lowers VOCs.
1.06	Low VOC. Fast dry. Highly flexible. Good UV stability.
1.04	One coat finish. Good durability, gloss and DOI.
1.05	Air drying and forced drying two-component systems with high gloss, excellent mechanical properties and excellent chemical resistance. Best in class for automotive refinish.
1.05	Air drying and forced drying two-component medium high solids systems with high gloss, excellent mechanical properties, excellent chemical resistance and good outdoor durability for automotive refinish topcoats and clearcoats.
1.23	Good pigment wetting, ease of application, excellent exterior durability, adhesion, and yellowing resistance. For wet-on-wet varnishes and clearcoats, high gloss one-coat metallic finishes.
1.23	Low VOC. Good outdoor durability. Hard.
1.11	Low VOC. Excellent DTM adhesion and corrosion resistance.
1.14	Low VOC. Fast dry w/ good pot life. Excellent DOI. Good mechanical properties.
1.14	Low VOC. Fast dry w/ good pot life. Excellent DOI. Good mechanical properties.
8.35	Excellent resistance to salt spray, water soak and humidity. Exterior durability is excellent.
8.35	HAPS-free, VOC-free acrylic polyol for use with aliphatic poly-isocyanates in two-component coatings systems.
1.11	Ultra fast cure VR clearcoat, ready to buff in 40 minutes. Excellent outdoor durability. Low VOC. Excellent early hardness and quick buffability. Good DOI.

Solventborne acrylic resins

Resin name	HEW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)
Thermoplastic Acrylics						
SETALUX® 17-1239	N/A	50	BuAc	Z - Z3	6	150 APHA
SETALUX 17-1246	N/A	40	48% PMA, 28% Tol, 24% Xyl	W - Y	2	100 APHA
SETALUX 17-1261	N/A	51	Xyl	Z2 - Z4	5	125 APHA
SETALUX 17-1265	N/A	40	Tol	Z4 - Z6	40	50 APHA
SETALUX 17-1275	N/A	51	A100	Z4 - Z6	6	125 APHA
SETALUX 57-1277	N/A	51	50% DMC, 50% A100	Z3 - Z5	5	50 APHA
SETALUX 17-3598	N/A	50	A100	Y+ - Z2	1	250 APHA
SETALUX 57-3698	N/A	50	DMC/A100	R - T	1	1 Gardner
Thermosetting Acrylics						
SETALUX 17-3812	1800	65	66% nBut; 17% pm Acetate; 17% Xyl	Z1 - Z3	9.5 - 11.5	2 Gardner
VIACRYL® SC 303/60 BAC	700	60	BuAc	6,000 - 8,400 cP	12	80 APHA
VIACRYL® SC 303/65XB	700	65	60% Xyl, 25% nBut, 5% ethyl benzene	24,000 cp	8.1	80 Hazen

Non-Isocyanate Two-Component Resins - Acrylic and Polyester

Resin name	Eq. Wt. (on NV)	NV (%)	Solvents	Viscosity (range)	Acid value (mg KOH/g)	Color (max. value)
Acrylics - Two-component Isocyanate-free						
SETALUX 10-1440	238	66	79% Xyl, 13% BuOH, 8% MIBK	D - G	N/A	N/A
SETALUX 17-1450	1150	65	MAK	Z2 - Z4	2	N/A
SETALUX 17-1453	655	55	MAK	S - U	16	N/A
SETALUX 17-7202	1150	50	Xyl	Q - T	2	N/A
SETALUX 27-1435	600	80	MAK	Z3 - Z5	1	N/A
SETALUX 57-7205	1200	45	PCBTF	Z - Z3	2	100 APHA
Polyesters - Two-component Isocyanate-free						
SETAL® 26-3705	440	75	Xyl	L - P	0,5	6 Gardner

Density (kg/dm ³)	Technical features
0.99	Excellent general purpose fast air-dry or force-dry for industrial or refinish use.
1.01	Excellent adhesion to untreated substrates. Good resistance to yellowing on over bake. Can be used as modifying resin.
0.98	Fast dry. Good durability and yellowing resistance. Can be used w/ SETYRENE® 13-3504 type acrylic modified alkyds. Clear coat for concrete.
0.96	Fast dry. Excellent adhesion and sanding properties. Aerosol coatings.
0.99	General purpose fast dry, durable, non-yellowing, compatible with various alkyds and CAB. Glossy and clear films.
1.03	Low VOC. Fast dry. Good durability and yellowing resistance, same polymer as in SETALUX 17-1275.
0.96	Moderate dry thermoplastic acrylic copolymer suitable for a broad range of general coatings use. Glossy and clear films.
1.00	Moderate dry thermoplastic acrylic copolymer in DMC/A100 suitable for a broad range of general coatings use.
1.03	Thermoset acrylic resin designed to coat extruded aluminum substrates. Excellent balance of hardness and flexibility.
0.96	Good adhesion, gloss and flexibility. Can also be used in stoving formulations. Principle application area is automotive finishes.
1.01	Automotive metallic basecoats (wet-on-wet process). Stoving enamels with good outdoor stability and color retention.

Density (kg/dm ³)	Technical features
0.98	Ketamine crosslinking resin for use in 2.8 and 3.5 VOC Ketac primer systems. Fast dry, excellent adhesion and build.
0.99	Acetoacetate functional acrylic resin for use with SETALUX 10-1440 for Isocyanate-free Ketac primer system.
0.96	Isocyanate-free, amine functional acrylic for all acrylic "AA" topcoats. Excellent durability and long pot life.
0.98	Acetoacetate functional acrylic resin for use with SETALUX 10-1440 for Isocyanate-free Ketac primer system. Fast dry, quick to sand and good adhesion.
1.03	Isocyanate-free, epoxy functional acrylic for all acrylic "AA" topcoats. Long pot life.
1.26	HAPs-free acetoacetate functional acrylic resin for use with SETALUX 10-1440 for Isocyanate-free Ketac primer system. Fast dry, quick to sand and good adhesion.
1.05	Low VOC. Acetoacetate functional polyester. Cross-linkable reactive diluent. Fast air dry. Isocyanate-free.

Rheological control resins

Resin name	HEW (as supplied)	NV (%)	Solvents	Viscosity (range cP)	Acid value (mg KOH/g)	Fineness, micron (max)
Rheological Control Resins						
SETALUX® 10-1302	N/A	50	60% MAK, 30% VMP, 10% Heptane	100 - 300	5	15
SETALUX 10-1387	N/A	40	45% Heptane, 38% MAK, 15% MS, 2% VMP	12 - 16 Ford	N/A	15
SETALUX 1850 SA-50	350	50	82% aliphatic HC, 18% BuOH	20 - 170	3	15
SCA - Modified Acrylics						
SETALUX 81462 SS-55	314	55	97% BuAc, 3% Xyl	Thixotropic	N/A	15
SETALUX 91756 VS-60	615	60	76% A100, 24% BuAc	Thixotropic	N/A	15
SETALUX 91767 VX-60	375	60	76% A100, 24% Xyl	Thixotropic	N/A	15
SCA - Modified Polyesters						
SETAL® 10-1803	300	65	BuAc	Thixotropic	N/A	15
SETAL 82166 SS-64	315	64	96% BuAc, 4% Xyl	Thixotropic	N/A	15
SETAL 90173 SS-50	650	50	Solvent naphtha/Xyl/MP	Thixotropic	N/A	19
SETAL 91715 SS-50	650	50	55% A100, 39% Xyl, 6% PGME	Thixotropic	N/A	19

Solventborne alkyd resins

Resin name	HEW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)	Density (kg/dm³)
Short Oil Alkyds							
SETAL 11-1111	430	60	Xyl	Z1 - Z3	10	3 Gardner	1.03
SETAL 11-1113	430	70	90% BuAc, 10% MPK	X - Z	10	3 Gardner	1.08
SETAL 11-1154	259	70	70% i-But	Z6 - Z8	4	2 Gardner	1.10
SETAL 11-1161	430	60	Xyl	Z1 - Z3	10	2 Gardner	1.03
SETAL 11-1162	430	70	70% i-But, Tol, Xyl	Z1 - Z3	7	2 Gardner	1.05
SETAL 11-1166	430	70	70% i-But, Tol, Xyl	Z - Z2	7	2 Gardner	1.05
SETAL 11-1323	340	60	95% Tol, 5% Xyl	Z - Z2	8.5	5 Gardner	1.04
SETAL 11-1386	1000	70	85% BuAc, 15% A100	Z - Z2	16	12 Gardner	1.07
SETAL 11-1397	550	50	Xyl	Z1 - Z3	12	6 Gardner	1.00
SETAL 11-1470	700	65	65% BuAc, A100	Y - Z2	12	11 Gardner	1.04
SETAL 11-1492	570	50	Xyl	U - W	10	6 Gardner	0.98
SETAL 11-1495	1200	69	96% MAK, 4% Xyl	S - W	12	6 Gardner	1.03
SETAL 21-1395	N/A	80	50% MPK, 50% BuAc	Z4 - Z6	12	12 Gardner	1.08
SETAL 21-1491	N/A	75	50% MIBK, 44% MPK, 6% Xyl	Z1 - Z3	12	8 Gardner	1.04
SETAL 21-1498	N/A	75	50% MAK, 50% BuAc	Z3 - Z5	12	10 Gardner	1.07
SETAL 51-1111	430	70	75% tBac, 15% A100, 10% BuAc	Z2 - Z4	12	3 Gardner	1.08
SETAL 51-1492	570	60	84% tBac, 8% A100, 8% BuAc	Z - Z2	12	7 Gardner	1.03

Density (kg/dm3)	Technical features	
0.92	Low viscosity microgel that has good application properties enabling excellent metal flake orientation. Prevents strike-in over basecoats.	
0.87	Non-aqueous highly cross-linked dispersion with rheological control. Excellent metal flake orientation. Prevents strike-in over basecoats.	
0.91	Low viscosity microgel that has good application properties and is excellent in yellowing resistance.	
1.04	Good anti-sag with good leveling and clarity. Good outdoor durability, mechanical properties, and excellent yellowing resistance.	
0.97	Opaque SCA modified thermosetting acrylic resin for improved application and sag control properties. Enhances chip resistance, solvent, fuel and acid resistance.	
1.0	Excellent anti-sagging effect, good appearance, adhesion, durability, chemical and gasoline resistance and excellent application properties.	
1.04	Transparent SCA modified polyester polyol - slightly branched, for low bake applications, clearcoats in wet-on-wet automotive, and plastic finishes.	
1.05	Transparent SCA modified polyester polyol - slightly branched, for improved flow at low film builds. Flexible clearcoats for plastic substrates.	
0.97	Medium and high solids metallic base coats for wet-on-wet applications.	
0.97	Opaque SCA modified polyester resin improves rheology of high solids automotive coatings.	

MIR* (gO ₃ /g VOC)	Technical features	
2.95	Good lacquer hardness. Good flow and film clarity. Conversion varnish.	
0.31	Good lacquer hardness. Good flow and film clarity. Conversion varnish. Non HAPs version of SETAL 11-1111.	
	Non-oxidizing alkyd designed for use in non-lifting cellulose nitrate lacquers, conversion varnishes and baking enamels.	
	Short oil coconut alkyd for use in non-lifting cellulose nitrate lacquers, conversion varnishes and baking enamels.	
	Short oil coconut alkyd for use in non-lifting cellulose nitrate lacquers, conversion varnishes and baking enamels.	
	Short oil coconut alkyd for use in non-lifting cellulose nitrate lacquers, conversion varnishes and baking enamels.	
1.66	Tall oil alkyd for use in nitrocellulose lacquers, sealers, basecoats and conversion varnishes for furniture and kitchen cabinets.	
0.55	Fast tack-free time. Good exterior durability and toughness. Low HAPs.	
3.69	Versatile chain-stopped TOFA alkyd for air-dry and bake enamels, isocyanate crosslinked coatings for vehicle refinish, and conversion varnishes.	
1.11	HAPs free, chain stopped soybean oil alkyd resin for use in the manufacture of general industrial air dry or force dry enamels.	
3.69	Good dry and film hardness. Good for exterior paints.	
0.78	Versatile, low HAPs, chain-stopped SOYA alkyd featuring low viscosity, good hardness, and gloss for air-dry and bake enamels.	
0.36	Low VOC. Excellent exterior durability and color retention. ACE, MPC.	
0.96	Low VOC. Fast dry. Excellent gloss and exterior durability. Blends good with medium oil HS alkyds. ACE, MPC, aerosol coatings.	
0.38	Low VOC. Fast dry. Excellent gloss and exterior durability. ACE, MPC, aerosol coatings.	
0.41	Low VOC, Non-HAPs version of SETAL 11-1111.	
0.33	Low VOC, Non-HAPs version of SETAL 11-1492.	

Solventborne alkyd resins

Resin name	HEW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)	Density (kg/dm ³)
Medium Oil Alkyds							
SETAL® 11-2332	N/A	40	98.5% MS, 1.5% Xyl Gel	gel	9 - 14	8 Gardner	0.84
SETAL 11-2407	750	60	97% VMP, 3% Xyl	Z3 - Z5	9	6 Gardner	0.92
SETAL 11-2457	840	50	98% MS, 2% Xyl	Z1 - Z3	9	4 Gardner	0.91
SETAL 11-2660	800	50	89% MS, 11% A100	U - Z	10	6 Gardner	0.91
Long Oil Alkyds							
SETAL 11-3323	N/A	70	94% MS, 3% A100, 3% Xyl	Z3 - Z5	4 - 5.5	7 Gardner	0.96
SETAL 11-3466	1700	70	97% MS, 3% Xyl	Z - Z2	10	6 Gardner	0.96
SETAL 21-3464	N/A	100	N/A	H - J	4	6 Gardner	0.97
SETAL 21-3469	N/A	98	VMP	X - Z	14	8 Gardner	1.00
SETAL 21-3610	N/A	97 min.	MS	Y - Z1	10	10 Gardner	0.99
SETAL 293	N/A	98 min.		0.7-1.4	8.0-11.0	8 Gardner	0.99
Oil Modified Urethanes							
SETAL 15-1477	N/A	60	MS	Y - Z1	2	5 Gardner	0.91
Modified Alkyds							
SETAL 12-1646	500	50	Xyl	W - Y	32	12 Gardner	0.99
SETAL 22-1343	570	75	45% BuAc, 43% MPK, 9% Xyl, 3% MIBK	Y - Z1	15	13 Gardner	1.05
SETAL 52-1646	500	60	80% tBAC, 10% A100, 10% BuAc	X - Z	32	12 Gardner	1.03
Alkyd - Copolymers							
SETYRENE® 13-1405	N/A	60	Xylene	Z2 - Z4	14	6 Gardner	1.00
SETYRENE 13-2424	N/A	60	98% VMP, 2% Xyl	Z - Z1	10	5 Gardner	0.90
SETYRENE 13-3504	1550	50	Xyl	P - T	10	5 Gardner	0.97
SETYRENE 13-3513	N/A	60	Tol	Z - Z2	10	4 Gardner	1.01
SETYRENE 13-3516	1550	60	68% VMP, 32% Xyl	Y - Z1	10	5 Gardner	0.95
SETYRENE 13-3518	1100	60	VMP	Z - Z2	10	6 Gardner	0.97
SETYRENE 13-4437	N/A	60	96% MS, 4% Xyl	W - Y	8	8 Gardner	0.96
SETYRENE 23-3319	1300	80	80% BuAc, MAK	Z5 - Z7	15	7 Gardner	1.03
SETYRENE 23-3320	1300	75	32% MAK, 25% BuAc, 20% MPK, 13% Xyl, 10% A100	Z3 - Z5	2	5 Gardner	1.02

MIR*
(gO₃/g VOC)

Technical features

		Thixotropic medium oil alkyd with excellent shear thinning for brushing enamels.
		Fast set. Good toughness and flexibility. ACE, MPC, traffic paint.
		Good flow and leveling. Good toughness and flexibility. Good exterior durability. Floor finishes, ACE, MPC.
		SOYA/linseed oil alkyd meeting performance of fed. spec. TT-R-266, type III but in a slower solvent blend.
		Good color retention and exterior durability. Enables coatings with high specular gloss and good gloss retention.
		Good flow and leveling. Good exterior durability. High specular gloss. Architectural, MPC.
		Low VOC Plasticizer for use with thermoplastic hot melt traffic paints. Limited oxidative drying properties.
		Low VOC, HAPS free. Can be used with acrylic and PVA emulsions to improve adhesion to chalky surfaces. Modifier for durable exterior trade sales paints. Excellent drying properties.
		Ultra high solids, excellent penetration, durable, ages by erosive wear.
		Ultra high solids for use in deck stains and deck paints. Good brushability and low yellowing.
0.25		Abrasion and mar resistance. Resistant to water, oils and solvents. For gym floor, wood flooring and trim varnish.
3.86		Rapid dry and quick sand. Tough and solvent resistant. Good corrosion and lift resistance. Drum enamels. Outstanding flexibility and adhesion. Meets the resin requirement of Federal Paint Specification TT-P-664C for rust inhibiting, laquer resistant primer.
0.58		Low VOC. Phenolic/rosin modified alkyd comparable to SETAL 12-1646. Excellent corrosion resistance.
0.40		Low VOC version of SETAL 12-1646. Meets the resin requirement of Federal Paint Specification TT-P-664C for rust inhibiting, laquer resistant primer.
2.95		Styrene alkyd copolymer. Very fast dry enamels and sealers for metal and wood. Hammertone finish.
0.50		Vinyl toluene alkyd copolymer. Fast dry industrial coatings, floor sealers, dry fall maintenance coatings, stain block, aerosol paints..
3.69		Oxidizing oil modified alkyd copolymerized with acrylic. Rapid dry, good adhesion and durability. ACE, MPC, metal furniture.
1.59		Oxidizing oil modified alkyd copolymerized with acrylic. Very fast dry speed, good adhesion and durability. Aerosol marking enamels, GM.
1.25		Acrylic modified alkyd copolymer with better aliphatic solvent tolerance than 13-1405 for aerosols. Fast "snap" dry with no after tack.
0.45		Optimized for best balance of aliphatic solvent tolerance, UV resistance, and low MIR for aerosols. Rapid air-dry and bake enamels for metal applications.
0.89		Silicone modified alkyd copolymer. Extremely tough, abrasion resistant, resistant to cracking due to severe temperature changes. Meets the vehicle requirements for fed. spec TT-E-490E.
0.22		Low HAPs version of 23-3317, styrene alkyd copolymer for general metals and automotive underhood. High Gloss, good set/dry speed, good general film performance. Try 23-3320 from improved U.V. resistance.
0.80		Low VOC. Acrylic modified copolymer alkyd. VOC compliant DTM enamels and topcoats. ACE, under-hood parts, GM, aerosol coatings.

Solventborne polyester resins

Resin name	HEW (on NV)	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)
Polyester Polyols						
DUROFTAL® PI 2801/78BAC	245	78	BuAc	8,000 - 13,000 cP	16	30 Hazen
DUROFTAL VPI 2803/78BAC	280	78	BuAc	7,000 - 19,000 cP	17	50 Hazen
SETAL® 26-1089	212	75	BuAc	Z3 - Z5	20	100 APHA
SETAL 26-1619	380	80	BuAc	W - Y	4	3 Gardner
SETAL D RD 181X	460	75	Xyl	6,000 - 9,000 cP	16	150 APHA
Polyesters - Thermosetting / Baking						
DUROFTAL VPE 6104/60MPAC	1040	60	MPA	4,00 - 8,000 cP	3.0	3 Iodine
SETAL 26-1056	250	95	BuAc	Z4 - Z6	30	4 Gardner

Unsaturated polyester resins

Resin name	HEW (as supplied)	NV (%)	Solvents	Viscosity (range cP)	Acid Value (mg KOH/g)	Color (max. value)
Standard Unsaturated Polyester Resins						
ROSKYDAL® 300/1	N/A	70	Sty	550 - 750	18	≤ 150 Hazen
ROSKYDAL 500 A	N/A	76	Sty	1,600 - 2,000	15	100 APHA
ROSKYDAL 502 BA	N/A	80	BuAc	4,000 - 5,000	18	100 APHA
ROSKYDAL E 70	N/A	66	Sty	800 - 1,100	12	3 Iodine
ROSKYDAL F 8100	N/A	75	Sty	2,680 - 3,000	20	2 Iodine
ROSKYDAL K 36	N/A	63	Sty	350 - 450	10	≤ 15 Iodine

Solventborne epoxy resins and hardeners

Resin name	NV (%)	Solvents	Viscosity (range)	Acid Value (mg KOH/g)	Color (max. value)	Oil type	Density (kg/dm³)
Epoxy Ester Resins							
DUROXYN® EF 932/60X	60	Xyl	3850 cP	< 2	8 Gardner	VEG fatty acid	0.98
DUROXYN EF 935/60X	60	Xyl	430 cP	< 6.0	10 Iodine	DCO fatty acid, soya fatty acid	1.00
SETAL 18-1123	50	Xyl	W - Y	5	6 Gardner	Mixed	0.96
SETAL 18-1127	60	MS	Y - Z1	10	6 Gardner	TOFA	0.92

Density (kg/dm ³)	Technical features
1.11	High hardness, excellent solvent and chemical resistance, superior weathering stability.
1.14	High hardness, high gloss and depth of image, excellent solvent and chemical resistance, superior weathering stability.
1.11	Low VOC. High crosslink density. Excellent hardness. Low temperature cure. Excellent compatibility with acrylic resins.
1.08	Low VOC. Cross-linkable. Flexible and very durable. May be used as a reactive plasticizing modifier. Aerospace coatings.
1.08	Low VOC. Two-Component polyurethane coatings for wood and parquet flooring.
1.14	Replacement of epoxy resins in phenol-epoxy-systems in order to get BADGE or Bisphenol A free paints.
1.07	Low VOC. Excellent hardness at low temperature cure. High gloss and DOI.

Density (kg/dm ³)	Technical features
1.11	Wax-free. Tough but flexible UV cured coatings. Very good flow for spray and curtain coating.
1.12	High brilliance, little yellowing in darkness, very good leveling properties and scratch resistance, reproducible matte effects.
1.15	For monomer-free coatings in thin layers, good resistance to chemicals, solvents and yellowing in the light and dark, scratch resistant.
1.12	Soft resin for the flexibilisation of all ROSKYDAL® types, especially for wood/furniture coatings.
1.16	Fast curing and low greening; for clear and pigmented sealers with good sandability and good leveling.
1.12	Binder for highly filled, coarse and fine knifing fillers for use on metal, wood and minerals.

Technical features
Superior adhesion and flexibility. Excellent resistance to temperature, water and alkali. Radiant gloss.
Very fast air drying. Excellent hardness, flexibility and adhesion. Excellent resistance to alkali, excellent color retention at elevated temperatures. Recommended for industrial bake enamels and anticorrosive primers.
Good adhesion and corrosion resistance. Broad spectrum metal primers and enamels. Oil modified epoxy ester.
Good adhesion. Good chemical and corrosion resistance. Metal primers, wood varnish, and concrete. Haps-free.

Solventborne epoxy resins and hardeners

Resin name	EEW (as supplied)	AEW (as supplied)	NV (%)	Solvents	Viscosity (cP)	Oil type	Density (kg/dm ³)
Epoxy Resins							
BECKOPOX™ EP 075	340	N/A	100	N/A	55 cP	N/A	1.06
BECKOPOX EP 116	180	N/A	100	N/A	9,400 cP	N/A	1.16
BECKOPOX EP 117	180	N/A	100	N/A	1,000 cP	N/A	1.13
BECKOPOX EP 128	195	N/A	100	N/A	1,100 cP	N/A	1.12
BECKOPOX EP 140	185	N/A	100	N/A	13,000 cP	N/A	1.16
BECKOPOX EP 151	450	N/A	100	N/A	32,000 cP	N/A	1.08
BECKOPOX EP 301/75X	500	N/A	75	Xyl	11,000 cP	N/A	1.07
BECKOPOX EM 460/60IBX	N/A	N/A	60	65% i-But, 25% Xyl, 10% ethyl benzene	1,100 cP	N/A	1.02
Amine Hardener							
BECKOPOX EH 651/70X	N/A	255	70	Xyl	1,100 cP	N/A	0.95

Carbamate resin

Resin name	NV %	Solvents	Viscosity (cP)	Oil type	Density (kg/dm ³)
RESAMIN® HF 480	100	N/A	8,500	N/A	1.10

Natural oil polyols and bisoxazolidine resins

Resin name	HEW (as supplied)	NV (%)	Solvents	Viscosity (range cP)	Acid Value (mg KOH/g)	pH
Natural Oil Polyols						
SETATHANE® D 1145	240	100	N/A	2950	max. 2	N/A
SETATHANE D 1150	360	100	N/A	3500	max. 2	N/A
SETATHANE D 1156	325	100	N/A	1100	max. 2	N/A
SETATHANE D 1160	315	100	N/A	1000	max. 2	N/A
Polyol Emulsions						
SETATHANE D E 2656	565	70	WA	250	N/A	7.0
SETATHANE D E 2761	675	70	WA	250	N/A	7.0
SETATHANE D E 2767	110	90	WA	1200	N/A	6.5
Urethane Bisoxazolidine Resin						
SETA® H 2959	330	100	N/A	3000	N/A	N/A

Technical features

Low odor, difunctional flexibilizing reactive diluent for two-component solventborne or 100% solids epoxy coatings.
Solvent-free liquid non-crystallizing epoxy resin with high reactivity and good chemical and abrasion resistance. Used in solvent free coatings, adhesive and trowelling compounds, composites, casting compounds and laminates for electronics.
Solvent-free liquid non-crystallizing epoxy resin containing reactive diluent for low viscosity. Highly loaded systems exhibit excellent tensile strength. Used in mortars for concrete repair, industrial flooring and adhesives for tiles.
Bis-A liquid epoxy containing reactive diluent for low viscosity. Cured systems show low shrinkage and excellent resistance to chemicals, solvents and moisture. Used in abrasion resistance flooring compounds, castings, impregnations and composites.
Standard liquid Bisphenol A epoxy, imparts adhesion, increased chemical resistance. Cured systems show low shrinkage. Used in abrasion resistance flooring compounds, castings, impregnations and composites.
Flexibilized Bisphenol A liquid epoxy resin. Used as a plasticizing resin for improve the flexibility of epoxy resin systems. Suitable for castings needing permanent elasticity as well as castings subjected to severe vibration stresses.
Type 1 solid epoxy resin for anticorrosion primers, zinc rich paints and high durability coatings. Used in combination with polyamines for ambient curing. Can also be used to improve adhesion and chemical resistance properties of saturated polyesters or thermoset acrylics in bake systems.
Modified epoxy resin. Excellent adhesion to steel and nonferrous metals, high corrosion protection and good recoatability. Used in conjunction combination with polyvinylbutyral (PVB) for one- and two-component wash primers and weldable shop primers.

Polyamidoamine hardener with long potlife, good flexibility, adhesion and chemical resistance. For both metallic and mineral substrates.

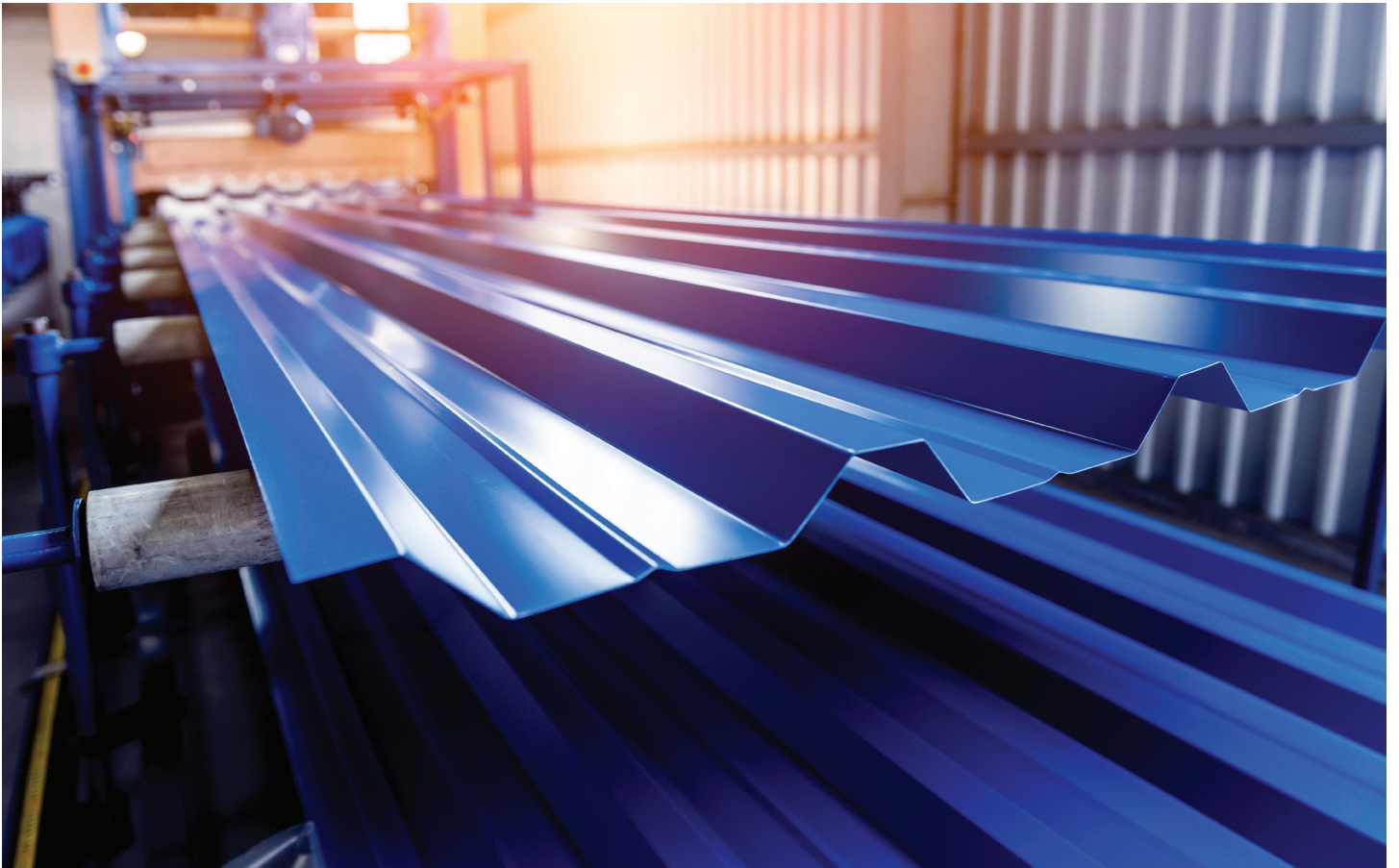
Technical features

Carbamic resin based on butylurethane and formaldehyde. Plasticizing component and compatibility promoter for thermoplastic backbone coating resins (e. g. nitrocellulose, PVC copolymers, cyclized rubber, PVB), alkyd/amino bake enamels and acrylic/isocyanate combinations.

Color (max. value)	Density (kg/dm ³)	Technical features
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5 Iodine	1.01	Hard to tough but flexible films which are resistant to abrasion and chemicals.
5 Iodine	1.01	Tough and flexible, hard-wearing and chemical resistant.
5 Iodine	0.98	Reactive diluent to modify physical and mechanical properties.
5 Iodine	0.99	High flexibility and good mechanical strength.
N/A	1.00	Very good thermal-shock resistance and resistance to organic and inorganic acids, alkalis and solvents.
N/A	1.00	Very good thermal-shock resistance and resistance to organic and inorganic acids, alkalis and solvents. Smooth finish.
N/A	1.10	Outstanding resistance to organic and inorganic acids, alkalis and solvents.
4 Iodine	1.07	Latent hardener for polyisocyanates in one-component polyurethane systems in outdoor areas; homogeneous and blister-free hardening of coatings. Scavenger for two component isocyanate systems.





Waterborne acrylic resins

Resin name	HEW (as supplied)	NV (%)	Solvents	Viscosity (range cP)	Acid Value (mg KOH/g)	pH	Density (kg/dm ³)
Acrylic Polyol Dispersions							
MACRYNAL® SM 6810w/42WA	990	42	WA / BP	200 - 3,000	8.2	8.5	1.05
MACRYNAL SM 6817w/44WA	1290	44	WA / BP	300 - 3,000	12	7.8	1.06
MACRYNAL SM 6826w/43WA	900	43	WA	< 500	< 6.4	7.5	1.06
MACRYNAL VSM 2521w/42WAB	950	42	WA / nBut	1,000 - 4,000	8.2	7.8	1.04
MACRYNAL VSM 6285w/43WABDG	1190	43	WA / BDG	400 - 2,000	< 15	8.8	1.05
MACRYNAL VSM 6299w/42WA	990	42	WA / SN / BG	800 - 4,000	10	7.8	1.06
SETAQUA® 6511	400	47	WA / EB	100 - 1,000	7.5	8.0	1.04
SETAQUA 37-6517	515	45	WA / EB / A100	400 - 1,500	10	8.0	1.05
SETAQUA 6534	450	47	WA	500 - 3,500	<17	7.5	1.06

Resin name	HEW (as supplied)	MFFT (approx.) (°C)	NV (%)	Solvents	Viscosity (range cP)	pH	Density (kg/dm ³)
Acrylic Emulsions – Self Cross-linking							
SETAQUA 6717	N/A	59	44	WA	–	8.9	1.04
SETAQUA 6718	N/A	40	40	WA	< 500	8.0	1.04
SETAQUA 6756	N/A	15	40	WA	< 720	8.0	1.05
SETAQUA 6766	N/A	50	40	WA	< 150	9.0	1.04
SETAQUA 6770	N/A	15	44	WA	400 - 1,000	8,9	1.04
SETAQUA 6799	N/A	5	41	WA	< 200	7.5	1.05
SETAQUA 6899	N/A	30	43	WA	10 - 300	8.2	1.03
VIACRYL® SC 6827w/46WA	N/A	20	46	WA	< 150	4.2	1.06
VIACRYL VSC 6286w/45WA	N/A	11	45	WA	30 - 600	7.2	1.05
VIACRYL VSC 6295w/45WA	N/A	30	45	WA	25 - 120	7.2	1.05

Technical features

	High quality two-component topcoats with excellent applicability and appearance. Excellent popping resistance, longer open time than MACRYNAL® VSM 6299w/42WA.
	Low Isocyanate demand. Fast drying two-component topcoats with excellent applicability and appearance.
	Very high dry film thickness (>150 µm) without defects. Fast surface drying, shear stable with high pigment loading possible. For top quality two-component polyurethane coatings, in particular primer surfacers/fillers and matte topcoats and clearcoats.
	High quality clearcoats and topcoats for wood and metal substrates with excellent resistance to chemicals, high hardness, high abrasion resistance and excellent drying properties.
	High quality two-component topcoats with excellent application properties, good drying and very good gloss.
	High quality two-component topcoats with excellent hardness development at room temperature drying and very good gloss. Great balance of drytime and flow/leveling.
	Durable and abrasion resistant Two-Component waterborne PUR. Low co-solvent. High gloss, good mechanical properties.
	Two-Component waterborne PUR. Low co-solvent, non-foaming, high layer thickness. Blends with other Two-Component resins.
	Wet look, deep penetrating, high gloss, abrasion resistant concrete sealer, VOC <25 g/L.

Technical features

	Self cross-linking, fine particle size acrylic dispersion developed for high performance topcoats for furniture and kitchen cabinets.
	Self cross-linking, surfactant-free acrylic dispersion for interior durable industrial finishes.
	Self cross-linking, surfactant free. Excellent hardness, fast dry and good sand ability. For clear lacquers. Excellent clarity, hardness, fast dry.
	Self cross-linking. High gloss and good appearance. Excellent block and chemical resistance.
	Self cross-linking for one-component waterborne wood and metal applications. Excellent overall performance, low coalescent demand.
	Self cross-linking acrylic polymer dispersion with excellent blocking resistance when applied in thick films, good transparency and non-yellowing properties.
	DTM product. High gloss, shear stable, very good hardness and block resistance, economical grade for corrosion protection.
	Self cross-linking acrylic with excellent blocking resistance in clear and pigmented decorative finishes.
	Sole binder for non-yellowing decorative paints, woodstains and for industrial applications.
	Fast drying and high hardness. Excellent sandability, chemical resistance and abrasion resistance. Sole binder for waterborne wood coatings.

Waterborne acrylic resins

Resin name	MFFT (approx.) (°C)	NV (%)	Solvents	Viscosity (range cP)	pH	Density (kg/dm ³)
Acrylic Emulsions – Physically Drying						
SETAQUA® 37-1371	20	48	WA	< 700	8.4	1.03
SETAQUA 37-3372	40	40	WA	< 100	7.5	1.03
SETAQUA 6802	N/A	24	WA	50,000 - 80,000	7.0	1.01
VIACRYL® SC 175 W/40 WAIP	N/A	40	WA / i-Pro	550 - 850	7.5 - 8.0	1.04
VIACRYL SC 6835w/50WA	19	46	WA	2,000	8.3	1.04
VIACRYL VSC 6254w/40WA	45	40	WA	70 - 200	8.5 (10WA)	1.04
VIACRYL VSC 6279w/45WA	25	50	WA	280 - 1,600	8.1 (10WA)	1.04

Resin name	MFFT (approx.) (°C)	NV (%)	Solvents	APEO free	Viscosity (cP)	pH at 10% solids	Neutralization
Acrylic Emulsions							
UCECRYL® B 1181	2	48	WA	✓	600	7.5	NH3
UCECRYL B 3022	12	44	WA	✓	600	8.8	NH3
UCECRYL B 3030	2	50	WA	✓	1,100	8.5	NH3
UCECRYL B 3033	17	45	WA	✓	400	7.8	NH3

Resin name	HEW (as supplied)	MFFT (approx.) (°C)	NV (%)	Solvents	Viscosity (range cP)	pH	Density (kg/dm ³)
Acrylic Emulsions – Amino Cross-linking							
VIACRYL SC 6844w/42WA	890	15	42	WA	< 150	3.5	1.06
VIACRYL VSC 6273w/44WA	1,500	N/A	44	WA / DPM / i-Pro	200 - 2,400	8.6	1.04
VIACRYL VSC 6800w/47WA	1,195	N/A	47	WA	300 - 2,000	8.5	1.06

Technical features

Fine particle size styrene-acrylic. Excellent adhesion to galvanized metal. Early water resistance.
Excellent adhesion and exterior durability. Good water and salt spray resistance.
For OEM metal and plastic. Good atomization and metal flake orientation. Pseudoplastic after neutralization.
Designed for the formulation of water dilutable flexographic and gravure printing inks with high gloss, good abrasion resistance, and fast drying.
High gloss DTM with good flexibility, good early water, oil, and scuff resistance.
Mainly suitable in combinations with alkyd emulsions and hydroxy functional copolymer dispersions in order to improve the physical drying properties.
Excellent compatibility with alkyd resin emulsions. High shear stability. Fast drying. Excellent non yellowing properties and outdoor durability. Recommended for rapid drying anticorrosion primers and decorative finishes.

Technical features

Low MFFT straight acrylic emulsion copolymer. Suitable for fresh concrete, very low water uptake with very good resistance to efflorescence. For use in clearcoats with excellent water resistance.
Medium MFFT straight acrylic emulsion copolymer with good resistance to water whitening. For formulating low VOC (<50g/l), semi-transparent vertical stains on multiple wood species with good durability, wet adhesion, low water uptake and efficient thickener response.
Low MFFT styrene acrylic emulsion copolymer recommended for use in high PVC coatings for concrete tiles. Suitable for fresh concrete. Excellent durability. May be used as co-binder to improve flexibility and durability.
Medium MFFT straight acrylic emulsion copolymer recommended for clear and pigmented concrete sealers that exhibit excellent hardness development, water whitening resistance, chemical resistance and hot-tire pickup resistance.

Technical features

Solvent free. For use in combination with CYMEL® NF 3030 formaldehyde free crosslinker for wood cabinetry, furniture and other industrial wood applications.
High gloss, good outdoor durability and low yellowing. For use in combination with HMMM type amino crosslinkers such as CYMEL 303 for bake enamel systems.
For use in combination with reactive amino crosslinkers such as CYMEL 327 for high gloss, non yellowing industrial bake systems.

Waterborne alkyd and polyester resins

Resin name	NV (%)	Solvents	Type of modification	Oil length %	Viscosity (range cP)	pH	Neutralization	Density (kg/dm ³)
Waterborne Alkyds - Air Drying								
RESYDROL® AY 430w/42WA	42	WA / BG	Acrylic	44	6,000 - 11,000	8.2	NH3	1.03
RESYDROL AY 586w/42WA	42	WA	Acrylic	58	400 - 2,500	8.0	NH3	1.02
RESYDROL AY 6150w/45WA	45	WA / BP	Acrylic	35	300 - 2,000	8.6	NH3	1.05
RESYDROL VAY 6096w/39WA	39	WA / BG	Acrylic	32	2,000 - 8,000	7.5	NH3	1.04
RESYDROL VAY 6278w/45WA	45	WA	Acrylic	15	70 - 500	8.2	NH3	1.03
RESYDROL AY 6705w/44WA	44	WA	Acrylic	35	100 - 1,000	8.5	NH3	1.03
RESYDROL AZ 6191w/42WA	42	WA	Acrylic/urethane	44	400 - 2,400	8.6	TEA	1.05
RESYDROL AZ 6710w/41WA	41	WA	Acrylic/urethane	29	500 - 1,000	8.5	NH3	1.02
SETAQUA® 31-6037	40	WA	Acrylic	60	200 - 1,200	8.2	NH3	1.02
SETAQUA 6407	26	WA / BG	N/A	N/A	3,800 - 5,000	8.2	DMEA	1.04
SETAQUA B B 130	30	WA	Non-saponifiable polymer	N/A	1,600 - 3,000	8.8	NH3/TEA	1.00
Waterborne Alkyds – Baking								
RESYDROL AF 502w/35WA	35	WA	Fatty acid	52	200 - 3,000	8.2	DMEA	1.03
RESYDROL AM 224w/40WA	40	WA / MPP	Fatty acid	22	100 - 700	8.2	DMEA	1.07
Waterborne Polyesters – Baking								
RESYDROL AN 6618w/42WA	42	WA	N/A	N/A	10 - 1,000	7.8	DMEA	1.10
RESYDROL AZ 541w/42WA	42	WA / TPG	Urethane	N/A	50 - 3,000	7.8	DMEA	1.07

Technical features

	Very rapid drying, good brushability, high gloss and good weather resistance. For decorative paints on wood and metal.
	Sole binder for waterborne decorative paints, exterior wood stains and industrial finishes. Low particle size that shows good wood penetration, provides good durability.
	Designed for the production of air drying, waterborne one-component topcoats, multi-purpose primers and monolayers. Quick drying, good hardness development, high gloss and corrosion protection, good adhesion on various substrates and very good recoatability at any time.
	Very quick drying, high film hardness, good gloss in decorative topcoats, aerosols, industrial primers and topcoats. High water resistance and outdoor durability. Recommended as sole binder in fast drying industrial coating systems.
	Quick drying, low yellowing. Use as a sole binder for decorative primers and topcoats or as a blending resin to improve drying properties.
	Exhibits very good durability and fast dry when used as a vertical or horizontal stain. Can be used alone or in combination with other w/b resins for decorative paints, exterior wood stains and industrial finishes.
	Excellent drying and hardness development. Shear stable, high gloss, great flow and leveling, high color retention for indoor and outdoor applications.
	Sole binder for (trim) paints, primers and wood-stains. Good penetration, good open time drying balance, good weathering resistance. Best for exotic wood.
	Fast dry acrylic modified alkyd dispersion. Low VOC. Superior gloss and hydrolytic stability. Excellent block resistance.
	Good pigment wetting, good stabilisation of aluminium pigments, improves film forming and flow.
	Good anti-corrosion properties, water resistance and adhesion to non-ferrous metals and various plastic surfaces.
	Excellent pigment wetting, excellent application properties for high bodied bake systems in one coat and decorative finishes.
	Very good pigment wetting. Excellent application properties. For bake primers, one coat and decorative industrial finishes.
	Excellent adhesion on different metals; outstanding pigment wetting and gloss. Excellent mechanical properties and good yellowing resistance even at high curing temperatures.
	Primer surfacers have excellent processing properties and resistance against stone chipping, even at higher layer thickness of top coat.

Water reducible resins

Resin name	NV (%)	Solvents	Type of modification	Oil length %	Viscosity (range)	pH	Neutralization	Density (kg/dm ³)
Water Reducible Alkyds – Air Drying								
RESYDROL® VAL 5547w	98	N/A	N/A	62	800 - 1,500 cP	6.5	Not neutralized	1.02
SETAL® 41-1390	70	EB/sec-BuOH	N/A	< 30	Z4 - Z6	N/A	Not neutralized	1.04
SETAL 41-1449	70	EB	N/A	< 30	Z5 - Z7	N/A	Not neutralized	1.05
Water Reducible Alkyds – Baking								
RESYDROL AX 246w/70BG	70	BG / MP	Epoxy	22	12,000 - 20,000 cP	N/A	DMEA	1.08
RESYDROL AX 247w/70BGMP	70	BG / MP	Epoxy	22	9,000 - 17,000 cP	N/A	Not neutralized	1.08
RESYDROL AX 250w/75EP	75	EP / BG	Epoxy	20	300 - 700 cP	N/A	DMEA	1.09
RESYDROL VAF 5540w/70MP	70	MP	N/A	11	300 - 550 cP	N/A	Not neutralized	1.10
Water Reducible Epoxy Esters								
RESYDROL AX 237w/70BG	70	BG	Epoxy	23	8,000 - 14,000 cP	N/A	Not neutralized	1.02
SETAL 48-6093	70	EB	N/A	N/A	Z5 - Z7	N/A	Not neutralized	1.02
Water Reducible Polyesters								
DUROFTAL® PE 6607/60BGMP	60	BG / MP	N/A	N/A	500 - 2,000 cP	N/A	Not neutralized	1.10
RESYDROL AN 6617w/65MPP	65	MPP	Polyester	N/A	3,000 - 6,000 cP	7.5	DMEA	1.09
SETAL 6306 SS-60	60	EB	N/A	N/A	1,300 - 2,700 cP	N/A	Not neutralized	1.04
SETAQUA® B E 270	70	WA/EB/DMEA	N/A	N/A	9,000 - 15,000 cP	8.0	DMEA	1.10

Technical features

Water dilutable without the need for neutralization agents. Very high penetration into the wood and is compatible with alkyd dispersions. Great for wiping stains.

Fast dry, good corrosion resistance, low application viscosity. General industrial undercoats and primers.

Best U.V. resistance. High drink. For primers and enamels.

Excellent pigment wetting. Outstanding anticorrosive properties. High reactivity, very good storage stability. Used for waterborne corrosion resistant dipping and spray primers for low bake temperatures. High-grade waterborne finishes for industrial applications.

Excellent pigment wetting. Outstanding anticorrosive properties. High reactivity, very good storage stability. Used for waterborne corrosion resistant dipping and spray primers for low bake temperatures. High-grade waterborne single-coat finishes for industrial applications.

Excellent pigment wetting, high corrosion protection, very good reactivity with melamine resins. As combination partner for stoving systems to increase reactivity and improve corrosion protection.

Good pigment wetting, Excellent mechanical properties, Very good storage stability. Additional resin for water dilutable primer surfacers to improve leveling.

Sole binder for air drying corrosion protection coatings. In combination with suitable melamine resins also for stoving systems and with polymer emulsions for air drying coatings for wood and plastic.

Excellent Cleveland humidity resistance, salt fog resistance, and flexibility. Adhesion to a wide variety of metal substrates including HDG.

Replacement of epoxy resins for interior and exterior coatings for metal packaging goods (can coating). When combined with phenolic resins or amino resins, these lacquers neither contain BADGE, nor Bisphenol A.

Crosslinked with either Melamines or Isocyanates provides highly elastic coatings, especially recommended for Soft-Feel-coatings.

For waterborne OEM basecoats. Good stabilization of aluminum flake pigments. Improves film formation and flow.

Amino cure. Auto OEM primer surfacer, industrial bake primers and topcoats.

Waterborne epoxy resins and hardeners

Resin name	NV (%)	Solvents	Viscosity (range cP)	AEW (as supplied)	EEW (as supplied)	pH	Density (kg/dm ³)
Amine Hardeners for Epoxy Resins and Dispersions							
BECKOCURE® EH 2100w/44WA	44	WA	100 - 700	570	N/A	9.5	1.07
BECKOCURE EH 2260w/41WA	41	WA	25 - 2,000	1000	N/A	9.0	1.06
BECKOPOX™ EH 613w/80WA	80	WA	23,000 - 31,000	145	N/A	N/A	1.10
BECKOPOX EH 623w/80WA	80	WA	12,000 - 21,000	200	N/A	N/A	1.10
BECKOPOX EH 2162w/75WA	75	WA / MP	1,900 - 7,200	225	N/A	N/A	1.10
BECKOPOX VEH 2106w/80WA	80	WA	14,000 - 21,000	142	N/A	N/A	1.08
BECKOPOX VEH 2188w/55WA	55	WA / PE	6,000 - 14,000	380	N/A	N/A	1.08
BECKOPOX VEH 2849w/80WA	80	WA	18,000 - 25,000	134	N/A	N/A	1.09
Epoxy Resins – One-component							
BECKOPOX EM 2120w/45WA	45	WA	25 - 1,000	N/A	N/A	5.0	1.07
Epoxy Resins and Dispersions							
BECKOPOX EP 147w	100	N/A	9,000 - 13,000	N/A	194	N/A	1.17
BECKOPOX EP 384w/53WA	53	WA / MP	400 - 750	N/A	980	N/A	1.10
BECKOPOX EP 386w/52WA	52	WA / PE	300 - 1,500	N/A	1,000	N/A	1.08
BECKOPOX EP 387w/52WA	55	WA / MP	300 - 1,500	N/A	1,000	N/A	1.08
BECKOPOX EP 2340w/56WA	56	WA	300 - 600	N/A	430	N/A	1.10
BECKOPOX EP 2384w/57WA	57	WA	300 - 1,300	N/A	750	N/A	1.09
Epoxy Esters							
DUROXYN® EF 2107w/43WA	43	WA	25 - 1,000	N/A	N/A	5.0	1.07
DUROXYN EY 2500w/40WA	40	Water	25 - 1000			5.0	1.07
DUROXYN SEF 968w/50WA	50	WA	200 - 1200	N/A	N/A	3.5	1.08
DUROXYN VAX 6127w/42WA	42	WA / MB	200 - 3,000	N/A	N/A	9.2	1.03
DUROXYN VEF 4380w/35WA	35	WA / BG	4,000 - 10,000	N/A	N/A	8,7	1.02
RESYDROL® AX 906w/35WA	35	WA / MPP	3,000 - 10,000	N/A	N/A	8.0	1.06

Technical features

	Amine-hardener dispersion, particularly suitable for the formation of waterborne 2K epoxy coatings for concrete and metal, free of volatile amines and solvents.
	Easy Cure System - low viscosity hardener, very fast drying, high sag resistance. Combine with BECKOPOX EP 2384w or BECKOPOX™ EP 387w for easy handling and application with fast return to service for metal applications.
	Aliphatic polyamine adduct, fast drying, highly reactive hardener. Good anti-corrosion performance and high chemical resistance. Can be used alone or in combination with other hardeners to modify drying and pot life properties. For both metallic and mineral substrates.
	Aliphatic polyamine adduct with medium reactivity with a good balance of drying time and long pot life. Workhorse hardener for mineral substrates.
	Aliphatic polyamine adduct with medium reactivity for mineral and metallic substrates. The lower viscosity of this hardener allows for easier use and handling. Pot-life extension is seen when formulated in low VOC concrete coatings and used in combination with liquid epoxy resins. If lower viscosity is desired, consider BECKOPOX EH 7162w/75/WA
	Aliphatic polyamine adduct, visual end of pot life viscosity to a gel. Used as a combination partner with other hardeners to allow potlife indication. For both metallic and mineral substrates.
	Hydrophobic aliphatic polyamine adduct, free of volatile amines, low reactivity and long pot life. Allows for excellent corrosion performance without the need for active pigments.
	Aliphatic polyamine adduct, fast drying, highly reactive hardener. Used for anticorrosion primers with excellent water and corrosion resistance. Good for thick film applications and zinc rich primers.
	Cationic epoxy-amine adduct dispersion for metallic coatings, excellent corrosion resistance, fast hardness development.
	Water emulsifiable Bis-A/Bis-F, non-crystallizing, liquid epoxy. High abrasion resistance, good chemical resistance and corrosion protection. Combine with solid epoxy dispersions to improve penetration into concrete and chemical resistance. Used for coatings on metallic and mineral substrates, adhesives and water-washable joint compounds for tile.
	Shear stable type 1 epoxy dispersion, fast drying, good hardness, for both metal and concrete applications.
	Flexibilized type 1 epoxy dispersion with good shear stability. Excellent corrosion resistance. Best product to use when flexibility and adhesion to difficult substrates are required. Designed for metallic substrates. Can also be used on concrete in combination with liquid epoxy resin.
	Flexibilized epoxy dispersion with excellent corrosion resistance. Developed to optimize formulation cost and performance. Designed for metallic substrates. Can also be used on concrete in combination with liquid epoxy resin.
	Pre-emulsified, modified BisA liquid epoxy resin for use on metal or mineral substrates.
	Solvent free, shear stable type 1 epoxy dispersion. Fast drying and hardness development. For both mineral and metallic substrates.
	Cationic epoxy ester emulsion, fatty acid modified, neutralized with acetic acid. Fast drying, more flexible than DUROXYN VEF 2406. Excellent stain blocking on wood.
	Cationic epoxy/acrylic hybrid with excellent stain and tannin blocking; indoor/outdoor capabilities. Designed for outdoor applications.
	Non-drying epoxy resin ester, water emulsifiable. Used as a binder for fiber sizings (glass and carbon fiber).
	Acrylic and fatty acid modified epoxy ester emulsion, neutralized with triethyl amine. Fast oxidative drying, excellent corrosion resistance, good pigment wetting, high water stability, good re-coatability. Sole binder for air and forced drying anticorrosive primers and gloss industrial coatings.
	Quick oxidative drying, excellent corrosion resistance, high water stability, good adhesion to metal and good recoatability. Used as a sole binder in anticorrosive primers, monocoats and topcoats.
	Outstanding anticorrosive properties, excellent pigment wetting, high reactivity, very good storage stability. Good balance of hardness and flexibility. For waterborne corrosion-resistant dipping and spray primers and high-grade finishes for industrial applications.

Waterborne polyurethane dispersions

Resin name	NV (%)	Solvents	Type	Viscosity (cP)	pH (at 10%)	Neutralization	Elongation %	HEW (as supplied)
Waterborne Polyurethane Dispersions								
DAOTAN® TW 1252/42WA	42	WA / NEP	Aliphatic Fatty acid	1000	8.2	NH3	-	3120
DAOTAN TW 6425/40WA	40	WA	Aliphatic/ aromatic polyester	600	7.7	DMEA	-	2550
DAOTAN TW 6450/30WA	30	WA / DPGDME / MP	Aliphatic polycarbonate	< 50	8.2	DMEA	350	-
DAOTAN TW 6451/32WA	32	WA/DPGME	Polyester aromatic aliphatic	100	8.4	DMEA	200	-
DAOTAN TW 6473/37WA	37	WA	Aliphatic polyester/acrylic	425	8.0	DMEA	-	-
DAOTAN TW 6474/37WA	37	WA / DPGDME	Aliphatic polyester/acrylic	< 40	8.4	TEA	-	-
DAOTAN TW 6490/35WA	35	WA	Aliphatic polyester	75	9.2	TEA	400	-
DAOTAN TW 6491/33WA	33	WA	Aliphatic polyether	75	9.8	TEA	525	-
DAOTAN TW 6493/35WA	35	WA	Aliphatic polyester	75	9.8	TEA	30	-
DAOTAN TW 6495/35WA	35	WA	Aliphatic polyester	75	8.6	DMEA	-	-
DAOTAN 7000/40WA	40	WA	Aliphatic polycarbonate	1000	8	DMEA	-	82.3
DAOTAN TW 7010/36WA	36	WA / DPGDME / MP	Aliphatic polycarbonate	105	8	DMEA	-	1484
DAOTAN TW 7061/35WA	35	WA	Aliphatic polyester/acrylic	350	8.0	DMEA	120	-
DAOTAN TW 7064/36WA	36	WA	Aliphatic polyester/acrylic	130	7.9	DMEA	-	-
DAOTAN TW 7066/36WA	36	WA	Aliphatic polyester/acrylic	120	7.9	DMEA	120	-
DAOTAN VTW 1250/39WA	39	WA / MPP	Aromatic fatty acid	2000	7.4	NH3	-	4010
DAOTAN VTW 6462/36WA	36	WA	Aliphatic polyester/acrylic	130	7.9	DMEA	140	3900
DAOTAN VTW 6463/36WA	36	WA	Aliphatic polyester/acrylic	130	7.9	DMEA	-	3900

Density (kg/dm ³)	Technical features
1.05	Very fast set and through drying. Very high gloss for decorative topcoats. Good water and weather resistance.
1.08	Shear stable. Good flexibility when cured with isocyanates as well as melamine resins, with good adhesion to polyamide, polycarbonate, ABS and pretreated PP/EPDM. Great intercoat adhesion. Often used a primer under 2K systems
1.04	High molecular weight, forms a clear crack-free film at ambient temperatures. Excellent elasticity and mechanical properties as well as very good adhesion to different plastic substrates like ABS, PC, PA, PVC, PC/PBT. Used for plastic primers and auto OEM basecoats with outstanding stone-chip resistance. Leather dyes, car seats.
1.05	Form clear, crack-free films without additional organic solvent or additives. High elasticity with excellent adhesion to plastics, especially suited for primer.
1.04	Self-crosslinking acrylic modified polyurethane dispersion. Shear stable with good pigment compatibility. Good adhesion to PC, PMMA, ABS. Used preferably for anti-fogging coatings.
1.05	Hard grade polyurethane dispersion, particularly suitable as combination partner for alkyd and acrylic emulsions, significantly improving the drying time and early hardness development.
1.04	Very good adhesion to plastic substrates like ABS, PVC, PC, PMMA. High elasticity and toughness, excellent mechanical properties (especially stone chip resistance), low yellowing at high temperature. Recommended for primer and basecoat applications. Widely used as adhesion promoter.
1.02	Quick drying, very high elasticity and elongation. Good for soft and flexible substrates. Good ink receptivity. Extremely good hydrolytic stability. Slight ambering at high temperatures. Often used in waterproof membranes.
1.04	Glossy and flat furniture and parquet laquers. High film hardness, high elasticity and toughness, quick physical drying.
1.04	Very good adhesion to plastic substrates like e.g. ABS, PVC, PC, PMMA. High elasticity and toughness, excellent mechanical properties (especially stone chip resistance), little yellowing at elevated temperature.
1.05	Co-solvent free. As a 2K system, very high hardness along with flexibility. Very good adhesion to plastic substrates commonly used in automotive applications (ABC, PC, PP [flam], PVC, PPSU). Extremely high water and chemical resistance including sunscreen, bug spray. Shows good adhesion after hot water testing and excellent flop effect for metallic basecoats.
1.06	Very high hardness along with flexibility. Very good adhesion to plastics substrates commonly used in automotive applications (ABS, PC, PP [flam.], PVC, PPSU). Extremely high water and chemical resistance including sunscreen and bug spray. Shows good adhesion after hot water testing and excellent flop effect for metallic basecoats.
1.03	Thermal yellowing stability up to 200°C, excellent mechanical impacted properties, shear stable. Excellent rheology with small addition of thickeners, providing a significant pseudo-plasticity. Especially suited for basecoat for automotive OEM and VR applications. Leather car seats
1.06	Shear stable, self crosslinking, providing quick drying and good wetting properties. Good chemical and abrasion resistance, with good adhesion to ABS, PC, treated PP and PVC. Can be used for plastic primer and basecoat. In addition, this resin exhibits extraordinary bright metallic effects.
1.05	High quality, waterborne metallic Basecoat formulations for automotive OEM application.
1.05	Rapid dry and through drying. High corrosion protection. Good compatibility with acrylic dispersions. Recommended for fast drying anticorrosion primers.
1.06	Self-crosslinking, good shear stability, pigment wetting, abrasion resistance and resistance to household detergents. Good adhesion to ABS, PA, rigid and flexible PVC and PMMA. Especially suited for primers and basecoats.
1.05	Shear stable with good wetting properties, quick curing to give clear crack-free films. Good abrasion resistance and resistance to household chemicals. Good adhesion to ABS, PA, rigid and flexible PVC and PMMA. Especially suited for primers and basecoats.

Additive name	Dosage	Active content (%)	SB, WB, Universal	Additive type	Automotive	Industrial	Architectural
Anti Floating							
ADDITOL® XL 204	0.5 - 5.0% pigment	55	Universal	Anti floating, anionic	●	●	●
Pigment Wetting							
ADDITOL XL 250	0.5 - 5.0% pigment	55	Universal	Low MW ainionic pigment wetting	●	●	●
ADDITOL XL 255N	0.2 - 2% inorg pigment 1 - 5% org pigment	58	Universal	Electro neutral modified fatty acid polymer	●	●	●
ADDITOL XL 6577	1 - 3% inorg pigment 15 - 60% matting agent	50	SB	Anionic wetting	●	●	
Pigment Wetting and Anti-Settling							
ADDITOL XL 270	0.1 - 2% pigment	55	Universal	Electro neutral fatty acid component	●	●	●
ADDITOL VXW 6387	0.1 - 5% pigment	60	WB	Grinding thickener	●	●	●
Dispersing Additives							
ADDITOL VXL 4992	0.5 - 2.0% pigment / extender	50	SB	Modified polyester wetting additive	●		
ADDITOL VXL 6212	3 - 10% inorg pigment 10 - 50% org pigment	30	SB	High MW, urethane mod polymer, cationic	●	●	
ADDITOL VXL 6237N	3 - 10% inorg pigment 10 - 50% org pigment	30	SB	High MW polymer, cationic	●	●	
ADDITOL VXW 6208	3 - 10% inorg pigment 15 - 50% org pigment	50	WB	High MW polymer, non ionic		●	●
ADDITOL VXW 6208/60	3 - 10% inorg pigment 15 - 50% org pigment	60	Universal	High MW polymer, non ionic		●	●
ADDITOL VXW 6394	10 - 30% inorg pigment 30 - 75% org pigment	40	WB	High MW polymer, non ionic		●	●
ADDITOL XW 6592	1 - 4% inorg pigment 4 - 24% org pigment	100	Universal	High MW polymer, non ionic		●	●
ADDITOL XW 6588	3 - 10% inorg pigment 15 - 50% org pigment	48	WB	High MW polymer, non ionic		●	●
Grinding resins – Note: Please refer to Technical Data Sheets for guidance							
ADDITOL XL 6593	Grinding Resins	45	SB	High MW, multi-functional hybrid copolymer	●	●	
ADDITOL XW 6535	Grinding Resins	45	Universal	High MW, autoemulsifying polymer		●	●
ADDITOL XW 6565	Grinding Resins	38	Universal	High MW, autoemulsifying polymer		●	●
ADDITOL XW 6591	Grinding Resins	35	WB	Modified acylic polymer, crosslink able	●	●	
G-CURE® 27-0210	Grinding Resins	90	SB	Novel high solids two-component acrylic polymer	●	●	
SETALUX® 27-2677	Grinding Resins	90	SB	Novel high solids two-component acrylic polymer	●	●	

Technical features

Improves significantly floating of inorganic and organic pigments. Prevents Bénard cell formation. Reduces dispersing time.

Very strong pigment wetting for inorganic and metallic effect pigments. Reduces dispersing time, improves gloss and color strength.

Very strong pigment wetting, dispersing and flocculation control additive. Effective at low dosage, especially recommended for the production of very stable pigment pastes (e.g. in combination with grinding resins).

Supra dispersant for inorganic pigments and extenders. Best in class efficiency, high loading and low viscosities.

Multi purpose additive for improved pigment wetting, anti settling and anti floating. Improves paint rheology.

Thickening grind.

Multi purpose additive for unsaturated polyester based putties. Strong wetting power for inorganic pigments and fillers. Reduces dispersing time, improves degassing, flow and rheology.

Dispersing additive for all pigment types. Recommended for direct grinding process. Very good compatibility with acrylic systems.

Dispersing additive for all pigment types. Recommended for direct grinding and binder free pigment concentrates. Broad compatibility.

High efficient dispersing additive for all pigment types. The non ionic polymer structure allows utilization in sensitive formulations such as WB epoxy systems. Highly recommended for anti corrosive systems, for both direct grinding and pigment concentrates.

High efficient dispersing additive for all pigment types. The non ionic polymer structure allows utilization in all paint systems, especially in sensitive epoxy formulations. Highly recommended for anti corrosive systems, for both direct grinding and pigment concentrates.

Dispersing additive for all pigment types. Suitable for sensitive paint formulations such as WB epoxy systems. Highly recommended for WB binder free pigment concentrates.

Excellent dispersant with sensitive binder systems such as Acure, Epoxy, and Protective systems. Excellent pigment wetting and stabilization characteristics. Excels in all coating systems, Liquid, UV, and Powder.

Powerful dispersant for all pigments and fillers. Yields low viscosity pigment grinds and excellent color properties. Low ion migration technology protects resin corrosion prevention properties.

Dispersing additive for difficult to wet pigment types in aromatic free SB Automotive and Protective systems. Recommended for direct grinding process. Very good compatibility with acrylic systems. Shortens dispersing time and prevents reflocculation.

Universal grinding resin for the production of in house and POS tinting systems suitable for architectural and light industrial colorants. Highly recommended for exterior application.

Universal grinding resin for the production of in house and POS tinting systems suitable for architectural and light industrial colorants. Highly recommended for exterior application. Ultra low VOC and ECO labels 2009/543 - 544/EC.

Low yellowing crosslinkable grinding resin with high pigment loading capacity. Improves chemical resistances. Suitable for bright colors. Broad compatibility.

Low VOC, excellent pigment wetting properties. OH functional to crosslink with aliphatic hardeners.

Low VOC, higher Tg vs ADDITOL® XL 6576. Excellent compatibility with aliphatic hardeners. Broad binder & solvent compatibility.

Additive name	Dosage	Active content (%)	SB, WB, Universal	Additive type	Automotive	Industrial	Architectural
Flow and Leveling Additives (Silicone-Free)							
ADDITOL XL 480	0.1 - 0.5% total	70	SB	Modified low MW acrylic polymer, FDA	●	●	
ADDITOL XL 481	0.1 - 0.5% total	60	SB	Polyacrylate	●	●	
ADDITOL XL 482	0.05 - 0.25% total	100	SB	Polyacrylate, FDA	●	●	
ADDITOL XW 395	0.1 - 3% total	50	Universal	Modified polyacrylate co-polymer FDA	●	●	●
MODAFLOW® 2100	0.1 - 1% total	100	SB	Medium MW acrylic polymer, FDA	●	●	
MODAFLOW 9200	0.1 - 0.5% total	100	SB	Low MW acrylic polymer, crosslinkable	●	●	
MODAFLOW AQ 3025	1 - 2% total	25	WB	Medium MW acrylic polymer, FDA	●	●	●
MODAFLOW RESIN	0.1 - 1% total	100	SB	High MW acrylic polymer, FDA	●	●	
MULTIFLOW® RESIN	0.5 - 3% binder	50	SB	High MW acrylic polymer	●	●	
Flow and Leveling Additives (Hybrid)							
MODAFLOW LAMBDA	0.1 - 0.4%	100	SB	OH-functional acrylic-silicone hybrid polymer	●	●	
Substrate Wetting and Anti-Crater Additives							
ADDITOL® VXW 6503N	0.1 - 1.5% total	50	Universal	Special silicone tenside	●	●	●
ADDITOL XW 395	0.1 - 3% total	50	Universal	Modified polyacrylate co-polymer FDA	●	●	●
ADDITOL XW 6580	0.05 - 0.5% total	100	Universal	Special silicone tenside	●	●	●
Silicone Leveling Additives							
ADDITOL VXL 4930N	0.05 - 0.3% total	40	Universal	Polyether modified silicone		●	●
ADDITOL XL 121N	0.1 - 0.5% total	14	SB	Modified silicon		●	●
ADDITOL XL 122	0.05 - 0.3%	45	SB	Modified silicone	●	●	●
ADDITOL XL 123N	0.05 - 0.5%	50	Universal	Modified silicone		●	●
ADDITOL XW 6586	0.25 - 0.5%	100	Universal	Modified silicone		●	●
Defoamer (Silicone-Free)							
ADDITOL VXW 4973	0.1 - 0.6% total	100	WB	Mineral oil, waxes	●	●	●
ADDITOL VXW 6386	0.5 - 1.5% total	100	WB	Hydrocarbons, waxes	●	●	
ADDITOL VXW 6393	0.1 - 0.5% total	100	WB	Special mineral oil, waxes		●	●
ADDITOL XL 6531	0.1 - 0.5% total	40	SB	Polymer defoamer		●	
ADDITOL XW 376	0.05 - 0.5% total	50	WB	Mineral oil, wax emulsion		●	●
ADDITOL XW 6544	0.05 - 0.5% total	100	WB	Polymer defoamer, VOC free		●	●
ADDITOL XW 6567	0.05 - 0.5% total	100	WB	Modified hydrocarbons, waxes, FDA		●	

Technical features

Leveling additive for improved surface quality and anti crater effect. Highly recommended for car refinish and coil coating systems.

New flow modifier with good compatibility and easy incorporation. Recommended for top / mono coats.

VOC free and labeling free flow and leveling additive for base and top coat systems. Good all around performance.

Silicone-free substrate wetting, anti crater and leveling additive. Recommended for difficult wettable substrates. Not foam stabilizing. Does not harm intercoat adhesion.

High efficient flow modifier with good compatibility and easy incorporation. Recommended for top / mono coats and also clear coat systems.

High efficient flow modifier. Reduces film defects and strongly increases gloss and brilliancy. Recommended for high quality top / mono coats, especially recommended for clear coat systems.

Flow promoter for WB high quality surfaces. Improves gloss and brilliancy, reduces micro foam.

High efficient flow promoter & degassing assitive for all SB pigmented top / mono coats. Limited compatibility with clearcoats. FDA compliant.

Effective flow promoter & degassing additive for all SB pigmented top / mono coats. Limited compatibility with clearcoats. Contains xylene.

Highly efficient, crosslinkable flow promoter for improved surface characteristics such as gloss, DOI, brilliancy and anti orange peel effect (appearance). Combined efficiency of acrylic flow promoter and silicone leveling additive.

Excellent dynamic surface tension reduction and substrate wet out. No impact on coating slip performance.

Silicone free substrate wetting, anti crater and leveling additive. Recommended for difficult to wet substrates. Not foam stabilizing. Does not harm intercoat adhesion.

Fastest dynamic surface tension reduction giving strong substrate wetting and surface energy control. Not foam stabilizing, and gives good intercoat adhesion.

Balanced silicone leveling additive with good substrate wet out and efficient spray mist absorption, orange peel correction, and anti cratering control effect. No foam stabilization.

Silicone leveling additive with strong impact on slip and scratch resistance.

Silicone leveling additive to improve substrate wetting and slip, very good compatibility.

Silicone leveling additive to improve slip and scratch performance. Supports degassing effect and is thermostable up to 400°C.

Multipurpose silicone omproving appearnce, gloss, and improvement in slip. FDA usage possible.

Highly efficient defoamer with good compatibility and easy incorporation. Broad field of application.

Defoamer for high quality coatings such as high gloss stoving systems.

Highly efficient, low odor defoamer for industrial (anti corrosive) and architectural paints (interior).

Special polymeric defoamer/deaerator for pigmented systems. Highly effective.

Highly efficient, easy to incorporate defoamer. Especially recommended for architectural paint - good cost / efficiency balance.

Highly efficient defoamer and deaerator for high viscous systems and pigment pastes. Excellent re-flow effect enables better surface quality.

FDA approved defoamer for BandB, can, caps and closures and aerosol industry.

Additive name	Dosage	Active content (%)	SB, WB, Universal	Additive type	Automotive	Industrial	Architectural
Defoamer (Silicone-Containing)							
ADDITOL® VXL 4951 N	0.05 - 1% total	20	SB	Fluor modified silicone		●	
ADDITOL VXW 6211	0.05 - 0.5% total	100	WB	Hydrocarbons, modified silicone	●	●	●
ADDITOL XW 6569	0.05 - 0.5% total	20	WB	Emulsifier free silicone emulsion, hydrophobic particles		●	●
ADDITOL XW 6584	0.05 - 0.5% total	20	WB	Emulsifier free silicone emulsion, hydrophobic particles	●	●	●
ADDITOL XW 6585	0.2 - 1.0% total	25	WB	Emulsifier free silicone emulsion, hydrophobic particles		●	
Air Release Additives (Silicone-Free)							
ADDITOL VXW 4926	2 - 15% binder	100	WB	Special fatty acid component	●	●	
ADDITOL XL 6507	0.1 - 0.5% total	10	SB	Degassing polymers, silicone free		●	
Catalysts – for complete list of available Catalysts, please refer to allnex Crosslinkers Product Guide							
Driers – Cobalt-Free							
ADDITOL dry CF 100	0.3 - 0.9% on binder		Universal	1% Mn		●	●
ADDITOL dry CF 103	0.3 - 0.9% on binder		Universal	1% Mn		●	●
ADDITOL dry CF 200	0.75 - 1.35% on binder		Universal	10% Zr / 0.3% Li		●	●
ADDITOL dry CF 300	0.75 - 1.35% on binder		Universal	8% Zirconium / 5% Barium		●	●
ADDITOL XW 6533	4 - 6% solid binder		Universal	Co free drier. Accelerated Zr, Mn complex		●	●
Additional Oxidative Mixed Metal Driers							
ADDITOL VXW 4940N	2 - 3% solid binder		WB	Co, Ba, Zr emulsion, NPE-free		●	●
ADDITOL VXW 6206	1 - 3% solid binder		Universal	Co, Li, Zr combination drier, NPE-free		●	●

Technical features

Very efficient defoamer for solvent based paints. Strong anti blistering effect.

Heavy duty defoamer for pigment preparations and other strong foaming systems.

Balanced efficient defoamer for transparent and high gloss systems. No impact on rheology modifiers or recoatability.

Highly efficient defoamer for transparent and high gloss pigmented topcoats. Defoamer for low shear incorporation (let down phase).

Highly efficient defoamer for transparent and high gloss systems. Suitable for high and low PVC formulations. No interaction with associative thickeners - no impact on rheology profile.

Balanced defoamer/deaerater enabling higher film build for automotive and industrial applications.

Defoamer / deaerater for all SB industrial paints, very efficient.

Best paint aging stability, low color, fastest drying, early hardness development.

Lowest VOC & odor drier with good paint ageing stability, fast dry, and early hardness development. Long oil alkyd drying also possible.

Recommended to be used together with primary driers, e.g. our Cobalt free ADDITOL dry CF 100 for all oxidative drying waterborne and solvent based alkyd resin paints to enable best set drying, easy incorporation, excellent color and corrosion performance.

Recommended to be used together with primary driers, e.g. our Cobalt free ADDITOL dry CF 100 for all oxidative drying waterborne and solvent based alkyd resin paints to enable best through drying, easy incorporation, excellent color and outdoor durability.

Co-free combination drier, allows fast set and through drying. Especially recommended for industrial alkyd primers and topcoats.

Co-metal containing drier, high efficient and easy incorporation. Improves set and through drying.

Co-metal containing drier, high efficient and easy incorporation. Improves set and through drying. Very fast set drying performance.

Rheological control resins

Resin name	HEW (as supplied)	NV (%)	Solvents	Viscosity (range cP)	Acid value (mg KOH/g)	Fineness, micron (max)
Rheological Control Resins						
SETALUX® 10-1302	N/A	50	60% MAK, 30% VMP, 10% Heptane	100 - 300	5	15
SETALUX 10-1387	N/A	40	45% Heptane, 38% MAK, 15% MS, 2% VMP	12 - 16 Ford	N/A	15
SETALUX 1850 SA-50	350	50	82% aliphatic HC, 18% BuOH	20 - 170	3	15
SCA - Modified Acrylics						
SETALUX 81462 SS-55	314	55	97% BuAc, 3% Xyl	Thixotropic	N/A	15
SETALUX 91756 VS-60	615	60	76% A100, 24% BuAc	Thixotropic	N/A	15
SETALUX 91767 VX-60	375	60	76% A100, 24% Xyl	Thixotropic	N/A	15
SCA - Modified Polyesters						
SETAL® 10-1803	300	65	BuAc	Thixotropic	N/A	15
SETAL 82166 SS-64	315	64	96% BuAc, 4% Xyl	Thixotropic	N/A	15
SETAL 90173 SS-50	650	50	Solvent naphtha/Xyl/MP	Thixotropic	N/A	19
SETAL 91715 SS-50	650	50	55% A100, 39% Xyl, 6% PGME	Thixotropic	N/A	19

Rheological additives – paint thickeners

Additive name	Dosage	Active content (%)	SB, WB, Universal	Additive type	Automotive	Industrial	Architectural
ADDITOL® VXW 6360	0.1 - 3% total	30	WB	Polyurethane thickener	●	●	●
ADDITOL VXW 6387	0.1 - 5% pigment	60	WB	Special fatty acid component	●	●	●
ADDITOL VXW 6388	0.1 - 3% total	35	WB	Polyurethane thickener	●	●	●
ADDITOL XL 280	5 - 10% pigment	36	SB	Modified montmorillonite clay	●	●	●
ADDITOL XW 6536	0.2 - 0.8% total	37	WB	Organic activate clay	●	●	●

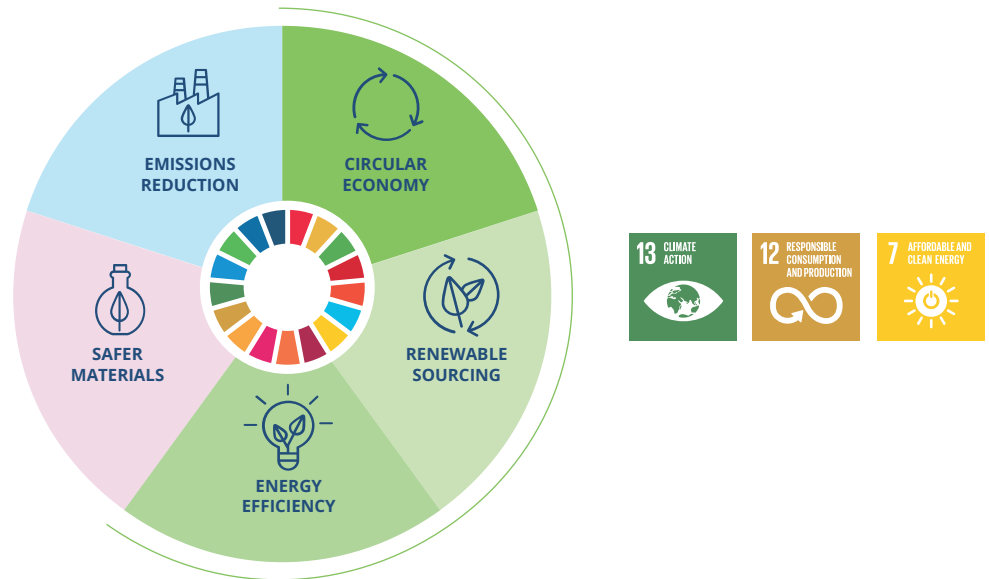
Density (kg/dm3)	Technical features	
0.92	Low viscosity microgel that has good application properties enabling excellent metal flake orientation. Prevents strike-in over basecoats.	
0.87	Non-aqueous highly cross-linked dispersion with rheological control. Excellent metal flake orientation. Prevents strike-in over basecoats.	
0.91	Low viscosity microgel that has good application properties and is excellent in yellowing resistance.	
1.04	Good anti-sag with good leveling and clarity. Good outdoor durability, mechanical properties, and excellent yellowing resistance.	
0.97	Opaque SCA modified thermosetting acrylic resin for improved application and sag control properties. Enhances chip resistance, solvent, fuel and acid resistance.	
1.0	Excellent anti-sagging effect, good appearance, adhesion, durability, chemical and gasoline resistance and excellent application properties.	
1.04	Transparent SCA modified polyester polyol - slightly branched, for low bake applications, clearcoats in wet-on-wet automotive, and plastic finishes.	
1.05	Transparent SCA modified polyester polyol - slightly branched, for improved flow at low film builds. Flexible clearcoats for plastic substrates.	
0.97	Medium and high solids metallic base coats for wet-on-wet applications.	
0.97	Opaque SCA modified polyester resin improves rheology of high solids automotive coatings.	

Technical features	
Associative thickener to control rheology and flow. High shear active for roller and brush application.	
Rheology modifier to prevent pigment sedimentation and for improved sagging control and storage stability.	
Associative thickener to control rheology and flow. Low shear active for spray application - improved anti sagging and sedimentation.	
Powerful anti settling of pigments / extenders. Strong anti sagging effect.	
Special rheology modifier with extremely fast viscosity recovery. Recommended for high wet film thickness (airless spray). Prevents sagging and settling.	

Sustainability

A fivefold focus for a new tomorrow – the pillars of our sustainability program.

These pillars form the basis of allnex's sustainability program, which covers all aspects from product development, raw material sourcing and manufacturing to supply chain management and customer service. The pillars stand for the circularity that is at the core of all our considerations, defining both how we plan and execute our activities.



Circular Economy

We diligently explore options to limit the consumption of resources, keep them in use as long as possible, and eventually recover and recycle them at the end of service life.



Renewable Sourcing

We aim at minimal use of finite resources and strive to reduce climate impacts by looking at renewable alternatives for raw materials and the energy we use.



Energy Efficiency

We design our product and manufacturing process in a way that enables maximum efficiency in energy utilization across the product lifecycle.



Safer Materials

We are committed to making the substitution of potentially harmful chemicals by safer options one of our guiding considerations.



Emissions Reduction

We work to reduce the emissions of volatile organic solvents across the product lifecycle to protect people and the environment.

Notes

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

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