CRYLCOAT® E 04482

Flexible Superdurable for outdoor application

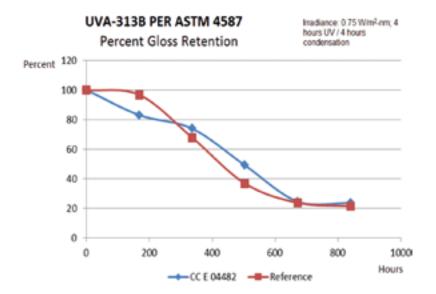


CRYLCOAT E 04482 is a carboxylated superdurable polyester resin for use with TGIC in a 93/7 ratio to manufacture powder coatings with excellent flexibility combined with good balance of flow, surface appearance and outdoor resistance.

Value Proposition

- Excellent flexibility •
- High impact resistance •
- Good flow and surface appearance •
- Good outdoor weathering resistance •





High Gloss Formulation	Weight
CRYLCOAT® E 04482	930
Nuitang TGIC - N	70
Titanium dioxide	350
Benzoin	8
MODAFLOW Powder 6000	15

Characteristic	Range
Brookfield Viscosity @200°C mPA.s	2560
Acid Value (mg KOH/g)	~32
PE/TGIC ratio	93/7
Tg °C	~62

Technical Characteristics	Test Method	Crylcoat E 04482
Gel time @ 200 °C (sec)	PCI #6	157
Pill Flow 177 °C x 20 min (mm)	PCI #7	71
Impact resistance (min) @ 2 mils (F/R) (in/lb)	ASTM D2794	120 / 120
Gloss (60º/20º)	ASTM D523	93 / 91
Smoothness (PCI)	PCI #20	7
Distinctness of Image (DOI)	ASTM D523	93
Flexibility (Conical Mandrel) (inch)	ASTM D522	0.125
Over-bake (ΔB / ΔE)	ASTM D2244	0.25 / 0.29





- · Balance of flow and appearance
- Good flexibility
- Full impact resistance
- Excellent DOI
- · Excellent outdoor weatherability
- FDA 21 CFR 175-300 approvable

CRYLCOAT E 04482 available now for customers in Americas, flexible superdurable for outdoor application.

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